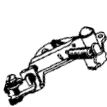




Ersatzteilkatalog

Volvo Penta S. 811 - S. 864

TUNE-UP APPLICATION FOR GAS ENGINE MODELS

									
Model Application	Oil Filter	Fuel Filter	Impeller	Drive Belt	Contact Set	Condenser	Rotor	Distributor Cap	Tune-Up Kit
MB 10 A	18-7878	—	18-3080	—	18-5305	—	18-5428	—	—
BB 30	18-7878	—	18-3080	—	18-5306	—	—	18-5357	—
BB 100	18-7878	—	18-3080	—	18-5306	—	—	18-5357	—
MB 18	18-7878	—	18-3080	—	18-5306	—	—	18-5357	—
AQ 60 F	18-7878	—	18-3080	—	18-5306	—	—	18-5357	—
MB 18 F	18-7878	—	18-3080	—	18-5306	—	—	18-5357	—
AQ 90	18-7878	—	18-3080	—	18-5306	—	—	18-5357	—
AQ 95	18-7878	—	18-3080	—	18-5306	—	—	18-5357	—
AQ 100	18-7878	—	18-3080	—	18-5306	—	—	18-5357	—
AQ 95A	18-7878	—	18-3080	—	18-5306	—	18-5428	18-5357	18-5257
AQ 110	18-7878	—	18-3080	—	18-5306	—	18-5428	18-5357	18-5257
AQ 120	18-7878	—	18-3080	—	18-5306	—	—	18-5357	—
BB 115 A	18-7878	—	18-3080	—	18-5305	—	18-5428	18-5356	—
BB 115 B	18-7878	—	18-3080	—	18-5305	—	18-5428	18-5356	—
BB 115 C	18-7878	—	18-3080	—	18-5305	—	18-5428	18-5356	—
MB 20 A	18-7878	—	18-3080	—	18-5305	—	18-5428	18-5356	—
MB 20 B	18-7878	—	18-3080	—	18-5306 ⑥	—	—	18-5357 ⑥	—
					18-5305 ⑦	—	18-5428 ⑥ ⑦	18-5356 ⑦	—
MB 20 C	18-7878	—	18-3080	—	18-5306 ⑥	—	—	18-5357 ⑥	—
					18-5305 ⑦	—	18-5428 ⑥ ⑦	18-5356 ⑦	—
AQ 115 A	18-7878	—	18-3080	—	18-5305	—	18-5428	18-5357 ④	—
								18-5356 ⑤	—
AQ 115 B	18-7878	—	18-3080	—	18-5305	—	18-5428	18-5357 ④	—
								18-5356 ⑤	—
AQ 130 A	18-7878	—	18-3080	—	18-5305	—	18-5428	18-5357 ④	—
								18-5356 ⑤	—
AQ 130 B	18-7878	—	18-3080	—	18-5305	—	18-5428	18-5357 ④	—
								18-5356 ⑤	—
AQ 130 C	18-7878	—	18-3080	—	18-5305	—	18-5428	18-5357 ④	—
								18-5356 ⑤	—
AQ 130 D	18-7878	—	18-3080	—	18-5305	—	18-5428	18-5357 ④	—
								18-5356 ⑤	—
BB 165 A	18-7878	—	18-3075	18-4044	18-5305 ⑨	—	18-5428 ⑧ ⑨	18-5393 ⑧ ⑨	—
					18-5319 ⑩		18-5424 ⑩	18-5394 ⑩	—
BB 170 A	18-7878	—	18-3075	18-4044	18-5305 ⑨	—	18-5428 ⑧ ⑨ ⑩	18-5393 ⑧ ⑨	—
					18-5319 ⑩			18-5394 ⑩	—
BB 170 B	18-7878	—	18-3075	18-4044	18-5305 ⑨	—	18-5428 ⑧ ⑨ ⑩	18-5393 ⑧ ⑨	—
					18-5319 ⑩			18-5394 ⑩	—
BB 170 C	18-7878	—	18-3075	18-4044	18-5305 ⑨	—	18-5428 ⑧ ⑨ ⑩	18-5393 ⑧ ⑨	—
					18-5319 ⑩			18-5394 ⑩	—
AQ 165 A	18-7878	—	18-3075	18-4044	18-5305 ⑨	18-5342 ⑧ ⑨	18-5428 ⑧ ⑨ ⑩	18-5393 ⑧ ⑨	—
					18-5319 ⑩	—		18-5394 ⑩	—
AQ 170 A	18-7878	—	18-3075	18-4044	18-5305 ⑨	18-5342 ⑧ ⑨	18-5428 ⑧ ⑨ ⑩	—	—
					18-5319 ⑩	—		—	—
AQ 170 B	18-7878	—	18-3075	18-4044	18-5305 ⑨	18-5342 ⑧ ⑨	18-5428 ⑧ ⑨ ⑩	—	—
					18-5319 ⑩	—		—	—
AQ 170 C	18-7878	—	18-3075	18-4044	18-5305 ⑨	18-5342 ⑧ ⑨	18-5428 ⑧ ⑨	—	—
					18-5319 ⑩	—		—	—
AQ 120 B	18-7878	18-7862	18-3075	18-4044	18-5305	18-5349 ①	18-5428	18-5358	18-5284 ①
		18-7858				18-5348 ②		18-5356 ②	
AQ 125 A	18-7878	18-7862	18-3075	18-4044	18-5305	—	18-5428	—	—
		18-7858						—	
AQ 125 B	18-7878	18-7862	18-3075	18-15435	18-5305	—	18-5428	—	—
		18-7858						—	
AQ 131 A	18-7878	18-7862	18-3075	18-15435	18-5305	—	18-5428	—	—
		18-7858						—	
AQ 131 B	18-7878	18-7862	18-3075	18-15435	18-5305	—	18-5428	—	—
		18-7858						—	
AQ 131 C	18-7878	18-7862	18-3075	18-15435	18-5305	—	18-5428	—	—
		18-7858						—	
AQ 131 D	18-7878	18-7862	18-3075	18-15435	18-5305	—	18-5428	—	—
		18-7858						—	
230A	18-7878	18-7862	18-3075	18-15435	18-5305	—	18-5428	—	—
		18-7858						—	
230B	18-7878	18-7862	18-3075	18-4044	18-5305	—	18-5428	—	—
		18-7858						—	
BB 140 A	18-7878	18-7862	18-3075	18-4044	18-5305	18-5349 ①	18-5428	18-5358 ①	18-5284 ①
		18-7858				18-5348 ②		18-5356 ②	
AQ 140 A	18-7878	18-7862	18-3075	18-4044	18-5305	18-5349 ①	—	18-5356	—
		18-7858				18-5348 ②			

④ Distributor # 0231153010 & 0231153012

⑤ Distributor # 0231178011

⑥ Distributor # 0231110043

⑦ Distributor # 0231178005

⑧ Distributor # 0231116054 & 0231116060

⑨ Distributor # 0231121008

⑩ Distributor # 0231311002

⑪ Distributor # 0231178017

⑫ Distributor # 0231178016 & 0231178018

⑬ Alternator

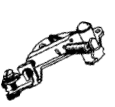
⑭ Mallory flat cap

⑮ Mallory tall cap

⑯ S/N 20459 & below

⑰ S/N 20460 & up

TUNE-UP APPLICATION FOR GAS ENGINE MODELS

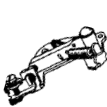
									
Model Application	Oil Filter	Fuel Filter	Impeller	Drive Belt	Contact Set	Condenser	Rotor	Distributor Cap	Tune-Up Kit
BB 145 A	18-7878	18-7862 18-7858	18-3075	18-4044	18-5305	—	18-5428	18-5358	—
AQ 145 A	18-7878	18-7862 18-7858	18-3075	18-4044	18-5305	—	18-5428	18-5358	—
AQ 145 B	18-7878	18-7862 18-7858	18-3075	18-15435	18-5305	—	18-5428	18-5358	—
AQ 151 A	18-7878	18-7862 18-7858	18-3075	18-15435	18-5305	—	18-5428	18-5358	—
AQ 151 B	18-7878	18-7862 18-7858	18-3075	18-15435	18-5305	—	18-5428	18-5358	—
AQ 151 C	18-7878	18-7862 18-7858	18-3075	18-15435	18-5305	—	18-5428	18-5358	—
250 A	18-7878	18-7862 18-7858	18-3075	18-4044	18-5305	—	18-5428	18-5358	—
250 B	18-7878	18-7862 18-7858	18-3075	18-4044	18-5305	—	18-5428	18-5358	—
AQ 171 A	18-7878	18-7862 18-7858	18-3075	18-15435	—	—	—	—	—
AQ 171 C	18-7878	18-7862 18-7858	18-3075	18-15435	—	—	—	—	—
251 A	18-7878	18-7862 18-7858	18-3075	18-4044	—	—	—	—	—
3.0 GL	18-7824	—	18-3060	—	—	—	18-5406	18-5361	—
3.0 GS	18-7824	—	18-3060	—	—	—	18-5406	18-5361	—
AQ 175 A	18-7879	18-7862 18-7858	18-3081	18-4046	18-5303	18-5345	18-5403	18-5353	—
430 A	18-7879	18-7862 18-7858	18-3081	18-4046	—	—	18-5403	18-5353	—
430 B	18-7879	18-7862 18-7858	18-3081	18-4046	—	—	18-5403	18-5353	—
AQ 190A	18-7875	—	18-3061	—	18-5303	18-5345	18-5425	18-5369	—
AQ 200 B	18-7824	18-7862 18-7858	18-3060	18-4046 ⑤	18-5314④ 18-5303⑤	18-5338④ 18-5345⑤	18-5411④ 18-5403⑤	18-5375④ 18-5352⑤	18-5256④ 18-5260⑤
AQ 200 C	18-7824	18-7862 18-7858	18-3060	18-4046 ⑤	18-5314④ 18-5303⑤	18-5338④ 18-5345⑤	18-5411④ 18-5403⑤	18-5375④ 18-5352⑤	18-5256 18-5260⑤
AQ 200 D	18-7824	18-7862 18-7858	18-3081	18-4046	18-5303	18-5345	18-5425⑥ 18-5403⑤	18-5369⑥ 18-5352⑤	—
AQ 200 F	18-7824	18-7862 18-7858	18-3081	18-4046	18-5303	18-5345	18-5403	18-5352	18-5262
AQ 205 A	18-7879	18-7845 18-7858 18-7845	—	18-4046	—	—	18-5403	18-5353	—
431 A	18-7879	18-7858 18-7845	—	18-4046	—	—	18-5403	18-5353	—
431 B	18-7879	18-7858 18-7845	18-3081	18-4046	—	—	18-5403	18-5353	—
432 A	18-7879	18-7845 18-7858	18-3081	—	—	—	—	—	—
434 A	18-7879	18-7845 18-7858	18-3081	—	—	—	—	—	—
4.3 GL	18-7879	—	18-3060	—	—	—	18-5408	18-5362	—
4.3 GS	18-7879	—	18-3060	—	—	—	18-5408	18-5362	—
4.3 GI	18-7879	—	18-3081	—	—	—	—	—	—
AQ 211 A	18-7824	18-7858 18-7845	18-3081	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
500 A	18-7824	18-7858 18-7845	18-3081	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
500 B	18-7824	18-7858 18-7845	18-3081	18-4046	—	—	18-5403	18-5352	—
AQ 225 B	18-7824	18-7862 18-7858	18-3060	18-4046 ⑤	18-5314④ 18-5303⑤	18-5338④ 18-5345⑤	18-5411④ 18-5403⑤	18-5375④ 18-5352⑤	18-5256④ 18-5260⑤
AQ 225 C	18-7824	18-7862 18-7858	18-3060	18-4046 ⑤	18-5314	18-5338	18-5411	18-5375	—
AQ 225 D	18-7824	18-7862 18-7858	—	18-4046	18-5303	18-5345	18-5425⑥ 18-5403⑤	18-5369⑥ 18-5352⑤	18-5264⑥ 18-5260⑤
AQ 225 E	18-7824	18-7862 18-7858	—	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
AQ 225 F	18-7824	18-7862 18-7858	—	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
BB 225 A	18-7824	18-7862 18-7858	18-3081	—	18-5303	18-5345	18-5403	18-5352	18-5260

- ④ Distributor # 0231153010 & 0231153012
 ⑤ Distributor # 0231178011
 ⑥ Distributor # 0231110043
 ⑦ Distributor # 0231178005
 ⑧ Distributor # 0231116054 & 0231116060

- ⑨ Distributor # 0231121008
 ⑩ Distributor # 0231311002
 ⑪ Distributor # 0231178017
 ⑫ Distributor # 0231178016 & 0231178018
 ⑬ Alternator

- ⑭ Mallory flat cap
 ⑮ Mallory tall cap
 ⑯ S/N 20459 & below
 ⑰ S/N 20460 & up

TUNE-UP APPLICATION FOR GAS ENGINE MODELS

									
Model Application	Oil Filter	Fuel Filter	Impeller	Drive Belt	Contact Set	Condenser	Rotor	Distributor Cap	Tune-Up Kit
BB 225 B	18-7824	18-7862 18-7858	18-3081	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
BB 225 C	18-7824	18-7845 18-7858	18-3081	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
AQ 231 A	18-7824	18-7845 18-7858	18-3081	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
AQ 231 B	18-7824	18-7845 18-7858	18-3081	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
BB 231 A	18-7824	18-7845 18-7858	—	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
501 A	18-7824	18-7845 18-7858	18-3081	18-4046	18-5303 ⑩	18-5345⑩	18-5403	18-5352	18-5260
501 B	18-7824	18-7845 18-7858	18-3081	18-4046	—	—	18-5403	18-5352	—
5.0 FL	18-7875	—	18-3060	—	—	—	—	—	—
5.0 FI	18-7875	—	18-3060	18-3081	—	—	—	—	—
5.7 GL	18-7824	—	18-3060	—	—	—	—	—	—
5.7 GI	18-7824	—	18-3060	—	—	—	18-5405	18-5354	—
5.8 FL	18-7875	—	18-3060	18-3081	—	—	—	—	—
5.8 FI	18-7875	—	18-3060	18-3081	—	—	—	—	—
5.8 FSI	18-7875	—	18-3060	18-3081	—	—	—	—	—
AQ 240 A	18-7875	—	18-3061	—	18-5303	18-5345	18-5425	18-5369	18-5264
AQ 255 A	18-7824	18-7862 18-7858	—	18-4046	18-5314	18-5338	18-5411	18-5375	18-5256
AQ 255 B	18-7824	18-7862 18-7858	18-3081	18-4046	18-5303	18-5345	18-5425⑥ 18-5403⑧	18-5369⑥ 18-5352⑥	18-5260⑥
AQ 260 A	18-7824	18-7862 18-7858	18-3081	18-4046	18-5303	18-5345	18-5425⑥ 18-5403⑧	18-5369⑥ 18-5352⑥	18-5260
AQ 260 B	18-7824	18-7862 18-7858	—	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
BB 260 A	18-7824	18-7862 18-7858	18-3081	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
BB 260 B	18-7824	18-7862 18-7858	18-3081	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
BB 260 C	18-7824	18-7862 18-7858	18-3081	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
BB 261 A	18-7824	18-7845 18-7858	18-3081	18-4046	18-5303	18-5345	18-5403	18-5352	18-5260
AQ 271 A	18-7824	18-7845 18-7858	18-3081	18-4046	—	—	18-5403	18-5352	—
AQ 271 B	18-7824	18-7845 18-7858	18-3081	18-4046	—	—	18-5403	18-5352	—
AQ 271 C	18-7824	18-7845 18-7858	18-3081	18-4046	—	—	18-5403	18-5352	—
AQ 271 D	18-7824	18-7845 18-7858	18-3081	18-4046	—	—	18-5403	18-5352	—
570 A	18-7824	18-7845 18-7858	18-3081	18-4046	—	—	18-5403	18-5352	—
572 A	18-7824	18-7845 18-7858	18-3081	18-4046	—	—	18-5403	18-5352	—
570 A/MS 4A	18-7824	18-7845 18-7858	18-3081	18-4046	—	—	18-5403	18-5352	—
AQ 280 A	18-7824	18-7862 18-7858	18-3081	18-4046	18-5303	18-5345	18-5425⑥ 18-5403⑧	18-5369⑥ 18-5352⑥	18-5260⑥
AQ 290 A	18-7824	18-7862 18-7858	18-3081	18-4046	18-5303	18-5345	18-5425⑥ 18-5403⑧	18-5369⑥ 18-5352⑥	18-5260⑥
AQ 311 A	18-7824	18-7845 18-7858	18-3081	18-4046	—	—	18-5403	18-5352	—
AQ 311 B	18-7824	18-7845 18-7858	18-3081	—	—	—	18-5403	18-5352	—
740 A	—	18-7845	—	—	—	—	18-5403	18-5352	—
740 B	18-7824	18-7845	—	—	—	—	18-5403	18-5352	—
7.4 GL	18-7824	—	18-3081 18-3060	—	—	—	—	—	—
7.4 GI	18-7824	—	18-3081	—	—	—	18-5405	18-5362	—
7.4 GSI	18-7824	—	18-3081	—	—	—	—	—	—
8.2 GL	18-7824	—	18-3081 18-3060	—	—	—	—	—	—

④ Distributor # 0231153010 & 0231153012

⑤ Distributor # 0231178011

⑥ Distributor # 0231110043

⑦ Distributor # 0231178005

⑧ Distributor # 0231116054 & 0231116060

⑨ Distributor # 0231121008

⑩ Distributor # 0231311002

⑪ Distributor # 0231178017

⑫ Distributor # 0231178016 & 0231178018

⑬ Alternator

⑭ Mallory flat cap

⑮ Mallory tall cap

⑯ S/N 20459 & below

⑰ S/N 20460 & up

TUNE-UP APPLICATION FOR DIESEL ENGINE MODELS

									
Model Application	Oil Filter	Fuel Filter	Impeller	Drive Belt	Model Application	Oil Filter	Fuel Filter	Impeller	Drive Belt
2001, B	18-7884	18-7858	18-3076	—	TAMD 31 D	18-7878	—	18-3077	—
2002, B	18-7884	18-7858	18-3076	—	AD 31 D	18-7878	—	18-3077	—
2003, B	18-7884	18-7858	18-3076	—	AD 31 XD	18-7878	—	18-3077	—
2003 T,TB	18-7884	18-7858	18-3081	—	TMD 31 L-A	18-7878	—	18-3077	—
MD 2010 A,B	—	18-7858	18-3079	—	TAMD 31	18-7878	—	18-3077	—
MD 2020 A,B	—	18-7858	18-3079	—	P,L,M-A				
MD 2030 A,B	—	18-7858	18-3080	—	AD 31 P,L-A				
MD 2040 A,B	—	18-7858	18-3080	—	MD 40 A	—	—	18-3077	—
MD 1	—	—	18-3079 ②	—					
MD 1 B	18-7884	—	18-3079	—					
MD 2	18-7884	—	18-3079 ③	—	TMD 40 A	—	—	18-3077	—
MD 2 B	18-7884	—	18-3079	—	AQD 40 A	—	—	18-3077	—
AQD 2 B	18-7884	—	18-3079	—					
MD 3 B	18-7884	—	18-3080	—					
MD 5 A	18-7884	—	18-3076	—	TAMD 40 A	—	—	18-3078	—
MD 5 B	18-7884	—	18-3076	—	AQAD 40 A	—	—	18-3078	—
MD 5 C	18-7884	—	18-3076	—					
MD 6 A	18-7884	—	18-3079	—					
MD 6 B	18-7884	—	18-3076	—	TMD 40 B	—	—	18-3077	—
MD 7 A	18-7884	—	18-3076	—	TAMD 40 B	—	—	18-3078	—
MD 7 B	18-7884	—	18-3076	—					
MD 11 C	18-7884	—	18-3076	—					
MD 11 D	18-7884	—	18-3076	—	AQAD 40 B	—	—	18-3078	—
MD 17 C	18-7884	—	18-3080	—	TMD 40 C	—	—	18-3077	—
MD 17 D	18-7884	—	18-3080	—					
MD 22 A	—	—	18-3081	—					
MD 22 L-A	—	—	18-3081	—	TMD 41 A	—	—	18-3077	—
TMD 22 A	—	—	18-3081	—	AQD 41 A	—	—	18-3077	—
AQD 21 A	—	18-7858	18-3081 ④	18-15460	D 41 A	—	—	18-3077	—
			18-3075 ⑤		TAMD 41 A	—	—	18-3077	—
			18-3075 ⑤		AQAD 41 A	—	—	18-3077	—
MD 21 A	—	18-7858	18-3081 ④	18-15460	AD 41 A	—	—	18-3077	—
			18-3075 ⑤		TMD 41 B	—	—	18-3077	—
			18-3075 ⑤		D 41 B	—	—	18-3077	—
AQD 21 B	—	18-7858	18-3081 ④	18-15460	TAMD 41 B	—	—	18-3077	—
			18-3075 ⑤		AD 41 B	—	—	18-3077	—
			18-3075 ⑤		KAMD 42 A	—	—	18-3077	—
MD 21 B	—	18-7858	18-3077	—	KAD 42 A	—	—	18-3077	—
AQD 32 A	—	18-7858	18-3077	—	TMD 41 D	—	—	18-3077	—
MD 32 A	—	18-7858	18-3077	—	D 41 D	—	—	18-3077	—
MD 30 A	18-7878	—	18-3077	—	TAMD 41 D	—	—	18-3077	—
TMD 30 A	18-7878	—	18-3077	—	AD 41 D	—	—	18-3077	—
TAMD 30 A	18-7878	—	18-3077	—	TMD 41 L-A	—	—	18-3077	—
AQAD 30 A	18-7878	—	18-3077	—	D 41 L-A	—	—	18-3077	—
MD 31 A	18-7878	—	18-3077	—	TAMD 41 P,L,M,H-A	—	—	18-3077	—
TMD 31 A	18-7878	—	18-3077	—					
AQAD 31 A	18-7878	—	18-3077	—					
AD 31 A	18-7878	—	18-3077	—	KAMD 42 B	—	—	18-3077	—
TMD 31 B	18-7878	—	18-3077	—	KAD 42 B	—	—	18-3077	—
TAMD 31 B	18-7878	—	18-3077	—	KAMD 42 P-A	—	—	18-3077	—
AD 31 B	18-7878	—	18-3077	—	KAD 42 P-A	—	—	18-3077	—
TMD 31 D	18-7878	—	18-3077	—					

② S/N 14016 & up

④ S/N 103386 & below

③ S/N 4211- & up

⑤ S/N 103387 & up

 18-5256 TUNE-UP KIT — CONTAINS — <table><tr><th>Part #</th><th>O.E. #</th><th>Description</th></tr><tr><td>18-5314</td><td>835304</td><td>Contact Set</td></tr><tr><td>18-5338</td><td>835308-8</td><td>Condenser</td></tr><tr><td>18-5411</td><td>841243</td><td>Rotor</td></tr></table>	Part #	O.E. #	Description	18-5314	835304	Contact Set	18-5338	835308-8	Condenser	18-5411	841243	Rotor	 18-5257 TUNE-UP KIT — CONTAINS — <table><tr><th>Part #</th><th>O.E. #</th><th>Description</th></tr><tr><td>18-5306</td><td>240149</td><td>Contact Set</td></tr><tr><td>18-5342</td><td>243653</td><td>Condenser</td></tr><tr><td>18-5428</td><td>243903</td><td>Rotor</td></tr></table> Bosch 4 cyl.	Part #	O.E. #	Description	18-5306	240149	Contact Set	18-5342	243653	Condenser	18-5428	243903	Rotor	 ①18-5260D Display Package 18-5260 TUNE-UP KIT — CONTAINS — <table><tr><th>Part #</th><th>O.E. #</th><th>Description</th></tr><tr><td>18-5303</td><td>835705, 855846-2</td><td>Contact Set</td></tr><tr><td>18-5345</td><td>835704</td><td>Condenser</td></tr><tr><td>18-5403</td><td>855845</td><td>Rotor</td></tr></table> Prestolite	Part #	O.E. #	Description	18-5303	835705, 855846-2	Contact Set	18-5345	835704	Condenser	18-5403	855845	Rotor	 18-5264 TUNE-UP KIT — CONTAINS — <table><tr><th>Part #</th><th>O.E. #</th><th>Description</th></tr><tr><td>18-5303</td><td>835705, 855846-2</td><td>Contact Set</td></tr><tr><td>18-5345</td><td>835704</td><td>Condenser</td></tr><tr><td>18-5425</td><td>834975</td><td>Rotor</td></tr></table> V-8 with Prestolite clip-down cap	Part #	O.E. #	Description	18-5303	835705, 855846-2	Contact Set	18-5345	835704	Condenser	18-5425	834975	Rotor
Part #	O.E. #	Description																																																	
18-5314	835304	Contact Set																																																	
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 18-5265 TUNE-UP KIT — CONTAINS — <table><tr><th>Part #</th><th>O.E. #</th><th>Description</th></tr><tr><td>18-5305</td><td>243799, 1306169, 243460</td><td>Contact Set</td></tr><tr><td>18-5348</td><td>834560</td><td>Condenser</td></tr><tr><td>18-5428</td><td>243903</td><td>Rotor</td></tr></table>	Part #	O.E. #	Description	18-5305	243799, 1306169, 243460	Contact Set	18-5348	834560	Condenser	18-5428	243903	Rotor	 18-5266 TUNE UP KIT Fits: Flame Thrower Distributors 18-5481, 18-5482, 18-5483, 18-5477, 18-5478, 18-5479	 ①18-5284D Display Package 18-5284 TUNE-UP KIT — CONTAINS — <table><tr><th>Part #</th><th>O.E. #</th><th>Description</th></tr><tr><td>18-5305</td><td>243799, 1306169, 243460</td><td>Contact Set</td></tr><tr><td>18-5349</td><td>841262</td><td>Condenser</td></tr><tr><td>18-5428</td><td>243903</td><td>Rotor</td></tr></table>	Part #	O.E. #	Description	18-5305	243799, 1306169, 243460	Contact Set	18-5349	841262	Condenser	18-5428	243903	Rotor	 18-5303 CONTACT SET Replaces: 835705, 855846-2																								
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 18-5305 CONTACT SET Replaces: 243460, 243799, 1306169	 18-5306 CONTACT SET Replaces: 240149	 18-5310 CONTACT SET Replaces: 818701-5	 18-5314 CONTACT SET Replaces: 835304	 18-5319 CONTACT SET Replaces: 243801																																															
 18-5338 CONDENSER Replaces: 835308-8	 18-5342 CONDENSER Replaces: 243653	 18-5345 CONDENSER Replaces: 835704	 18-5347 CONDENSER	 18-5349 CONDENSER Replaces: 841262 For: Bosch Distributors																																															
 18-5348 CONDENSER Replaces: 834560	 18-5403 ROTOR Replaces: 855845, 841907, 3853801	 18-5404-1 ROTOR	 18-5405 ROTOR Replaces: 3854549-7 V-8 Fits new GM style "Module in Cap"	 18-5406 ROTOR Replaces: 3854261 For: 3.0L																																															

SEE PAGES 811-814 FOR APPLICATION

① Items ending in "D" are Display Packaged - Regular number is Non-Display

 18-5408 ROTOR Replaces: 3854311-2 V-6 Fits new GM style "Module in Cap"	 18-5411 ROTOR Replaces: 841243	 18-5413 ROTOR For: 5.0L FI, FL, 5.8L FL, FI, FSI	 18-5419 ROTOR Replaces: 818525-8	
 18-5425 ROTOR Replaces: 834975	 18-5428 ROTOR Replaces: 243903	 18-5248 DISTRIBUTOR CAP Replaces: 3854217 For: 5.0FIPMDA, 5.0FIPMDM, 5.8FIPMDA, 5.8FIPMDM, 5.0FIPHUBCE, 5.0FIPHUCCE, 5.0FIPHUECE, 5.0FIPHURCE, 5.0FIPHUSCE, 5.0FLPHUB, 5.0FLPHUC, 5.0FLPHUE, 5.0FLPHUR, 5.0FLPHUS, 5.8FIHU, 5.8FIP	 18-5301 TUNE-UP KIT Replaces: Fits: male cap v-8 flamethrower distributors	
 18-5302 TUNE-UP KIT Replaces: Fits: male cap v-8 flamethrower distributors	 18-5352 DISTRIBUTOR CAP Replaces: 841070	 18-5353 DISTRIBUTOR CAP Replaces: 841926	 18-5354 DISTRIBUTOR CAP Replaces: 3854548-9 V-8 Fits new GM style "Module in Cap"	 18-5356 DISTRIBUTOR CAP Replaces: 243797
 18-5357 DISTRIBUTOR CAP Replaces: 870690	 18-5358 DISTRIBUTOR CAP Replaces: 841263	 18-5361 DISTRIBUTOR CAP Replaces: 3854260 For: 3.0L	 18-5362 DISTRIBUTOR CAP Replaces: 3854331-0 V-6 Fits new GM style "Module in Cap"	 18-5369 DISTRIBUTOR CAP Replaces: 835702 with 18-5399 Gasket
 18-5375 DISTRIBUTOR CAP Replaces: 841244	 18-5393 DISTRIBUTOR CAP Replaces: 241669	 18-5473 DISTRIBUTOR CAP Black Distributor Cap w/ Male Terminals Petronix Dsitributors	 18-5474 DISTRIBUTOR CAP Red Distributor Cap with Male Terminals Petronix Dsitributors	 18-7492 COIL Replaces: 3854161 For: 1996 applications

SEE PAGES 811-814 FOR APPLICATION

 18-7493 COIL Replaces: 3859078 For: 8.1L 2001-2007	 18-5745 IGNITION COIL Replaces: 3287677 Fits: AQ171A, AQ171C 251A (1988-92)	 18-7648 IGNITION COIL Replaces: 3861267 Fits: 8.1Gi-A, 8.1Gi-B, 8.1Gi-BF, 8.1Gi-C, 8.1Gi-CF, 8.1Gi-D, 8.1Gi-DF, 8.1GSI-A, 8.1GXi-A, 8.1GXi-AF, 8.1GXi-B, 8.1GXi-BF, 8.1GXi-C	 18-5434 IGNITION COIL Replaces: 835998 Uses External Resistor
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 18-5436 IGNITION COIL Replaces: 35254 Has Internal Resistor	 18-5443 IGNITION COIL Replaces: 3854002-7 3.0L/4.3L/5.7L/7.4L	 18-5107-1 IGNITION MODULE Replaces: 3854003	 18-5464 IGNITION MODULE Fits: Sierra 18-5481, 18-5482 and 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTORS (except HEI/EST)	 18-5108 PICK-UP COIL SENSOR Replaces 3854001
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 18-7757 THROTTLE POSITION SENSOR Replaces: 3855296 Fits: 1995-2001	 18-7642 PICK-UP ASSEMBLY Replaces: 3863130 Fits: 3.0, 4.3, 5.0, 5.7L models (2002-07)	 18-7643 CAMSHAFT SENSOR Replaces: 3859082 Fits: 8.1Gi-A, 8.1Gi-B, 8.1Gi-BF, 8.1Gi-C, 8.1Gi-CF, 8.1Gi-D, 8.1Gi-DF, 8.1GSI-A, 8.1GXi-A, 8.1GXi-AF, 8.1GXi-B, 8.1GXi-BF, 8.1GXi-C, 8.1Gi-E, 8.1Gi-EF, 8.1GXi-D, 8.1GXi-DF, 8.1OSi-A, 8.1OSi-AF, 8.1Gi-E, 8.1GXi-D (2001-07)	 18-7706 CRANKSHAFT POSITION SENSOR Replaces: 3858979 Fits: 4.3, 5.0, 5.7L models	 18-7708 CRANKSHAFT POSITION SENSOR Replaces: 3808516 Fits: Most 8.1L
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FEATURES

- ★ Oil filled for better cooling and long life
- ★ Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy
- ★ More windings maximize energy and reliability over the full RPM range
- ★ Fits existing brackets for easy installation

 18-5466 HI-PERFORMANCE IGNITION COIL 1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil. ★ Designed for use with the original Ignitor Electronic Conversion Kits ★ Can be used with other inductive ignition systems	 18-5469 HI-PERFORMANCE IGNITION COIL 3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil. ★ Designed for use with the original Ignitor Electronic Conversion Kits ★ Can be used with other inductive ignition systems	 18-5472 HI-PERFORMANCE IGNITION COIL 0.6 ohm (oil filled), black - 4, 6, & 8 cylinder: Flame-Thrower 45,000 volt coil. ★ Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits ★ Compatible with capacitive discharge systems
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Part #	Description	Recommended Coil	Resistance Ohms	Part #	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3.0	18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5295	Electronic Conversion Kit	18-5469	3.0	18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5299	Electronic Conversion Kit	18-5466	1.5	18-5483	Flame-Thrower Distributor	18-5472	0.6

SEE PAGES 811-814 FOR APPLICATION

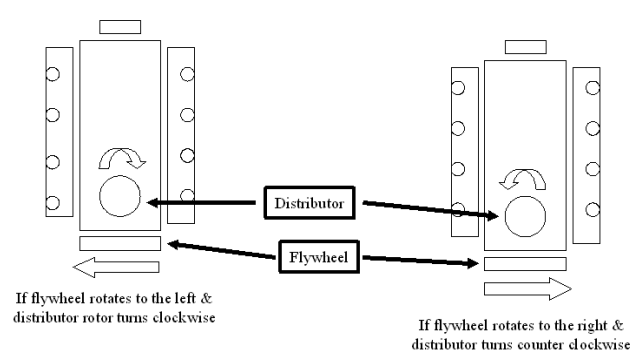


FEATURES

- ★ *Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance*
- ★ *Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability*
- ★ *Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize horsepower and performance. Complete with high dielectric strength cap and rotor for years of performance*

Standard Rotation

CCW Rotation



18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
 Fits: Chevrolet Marine Small and Big Block engines (Standard Deck Height)
 Replacement cap/rotor kit 18-5266



18-5475
DISTRIBUTOR
 Fits: 4 Cyl GM w/ Delco EST Ignition



18-5484-1
ELECTRONIC DISTRIBUTOR
 (Late HEI)
 Replaces: Mallory YLE624AV
 For **Left Hand Rotation** V8/RH 262-454 & 502 (Except 348/409 and Tall Block Engines)
 • Designed as a plug-in replacement for GM-style fuel ignition system distributor

—CONTAINS—	
Part #	Description
18-5354	Distributor Cap
18-5405	Rotor



18-5485
ELECTRONIC DISTRIBUTOR
 (Late HEI)
 Replaces: Mallory YLE624BV
 For **Right Hand Rotation** V8/RH 262-454 & 502 (Except 348/409 and Tall Block Engines)
 • Designed as a plug-in replacement for GM-style fuel ignition system distributor

—CONTAINS—	
Part #	Description
18-5354	Distributor Cap
18-5405	Rotor



18-5494-1
ELECTRONIC DISTRIBUTOR
 Replaces: Mallory YLM624AV
 Conventional Rotation
 For Chevrolet all V8 includes 482, 502, 540 CID (Except 348,409 & Tall Deck Big Block)

—CONTAINS—	
Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5498-1
ELECTRONIC DISTRIBUTOR
 Replaces: Mallory YLM624BV
 Reverse Rotation
 For Chevrolet all V8 includes 482, 502, 540 CID (Except 348,409 & Tall Deck Big Block)

—CONTAINS—	
Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5480
COMPLETE IGNITION CONVERSION KIT
 Fits: GM SB & BB with Standard Deck Height

—CONTAINS—	
Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor



18-5477
ELECTRONIC DISTRIBUTOR
Fits: Ford 302 V-8 engines



18-5478
ELECTRONIC DISTRIBUTOR
Fits: Chrysler LA series V-8 engines



18-5479
ELECTRONIC DISTRIBUTOR
Fits: GM V-8 engines-reverse rotation



FEATURES

- ★ *Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.*
- ★ *Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.*
- ★ *Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.*
- ★ *More stable timing.*
- ★ *Use with 18-5472 "Flame Thrower II" Coil for optimum performance*



18-5286
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors



18-5288
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with snap down cap

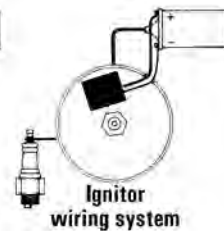
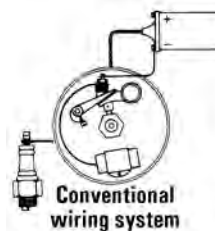


18-5289
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with screw down cap



FEATURES

- ★ *Replaces points & condensers for true solid state ignition.*
- ★ *Uses standard coil, cap and rotor.*
- ★ *Easy to install, one-piece, 2-wire hook-up.*
- ★ *Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.*



18-5292
ELECTRONIC
CONVERSION KIT
Fits: 4 Cylinder Volvo AQ Models with Bosch Ignition(Dist # 0231178017)



18-5294
ELECTRONIC
CONVERSION KIT
Fits: (6 Cyl.) Delco distributors



18-5295
ELECTRONIC
CONVERSION KIT
Fits: Most 4 Cyl. Prestolite distributors (except IBM7026) For: Onan, Universal, Waukesha, Wisconsin



18-5299
ELECTRONIC
CONVERSION KIT
Fits: 8 (Cyl.) AQ200A, B, AQ225A, B and All 8 Cyl. w/Prestolite Dist # IBM-7013A Use with 18-5403 style rotor

① 18-5299D

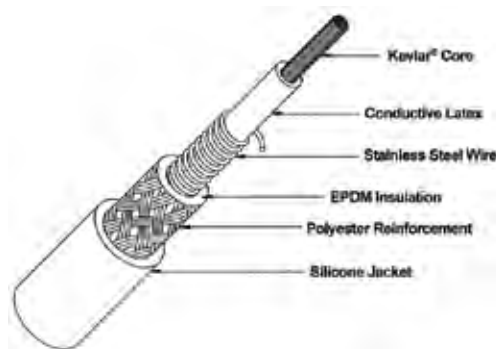
Display Package

① Items ending in "D" are Display Packaged - Regular number is Non-Display

PREMIUM MARINE SPARK PLUG WIRE LEADS

MAGFORCE™

OE style boots provide a sealed barrier against heat, dirt and moisture.

**Premium Marine Wire Leads***Magnetic Suppression Core**Manufactured for your specific application*

- ★ Kevlar® core for maximum durability and long life.
- ★ Durable stainless steel wound conductor for maximum horsepower and engine performance.
- ★ Premium silicone jacketing and boots for the ultimate in high temperature protection.
- ★ Superior RFI suppression for the most sensitive electronic system.
- ★ Corrosion resistant stainless steel spark plug and distributor terminals for maximum conductivity.

Model	Cyl.	Part #	Model	Cyl.	Part #
AQ120B	4	18-8813-1 ①	AQ255A-F	8	18-8802-1
AQ125A,B	4	18-8813-1 ①	AQ255A-F	8	18-8823-1 ②
AQ131A-D	4	18-8813-1 ①	AQ260A,B	8	18-8802-1
AQ140A	4	18-8813-1 ①	AQ260A,B	8	18-8823-1 ②
AQ145A,B	4	18-8813-1 ①	AQ271A-D	8	18-8802-1
AQ151A-C	4	18-8813-1 ①	AQ271A-D	8	18-8823-1 ②
AQ175A	V6	18-8801-1	AQ290A	8	18-8802-1
AQ190A	8	18-8802-1	AQ290A	8	18-8823-1 ②
AQ190A	8	18-8823-1 ②	AQ311A,B	8	18-8802-1
AQ200B-F	8	18-8802-1	AQ311A,B	8	18-8823-1 ②
AQ200B-F	8	18-8823-1 ②	BB140A	4	18-8813-1 ①
AQ205A	V6	18-8801-1	BB145A	4	18-8813-1 ①
AQ211A	8	18-8802-1	BB225A-C	8	18-8802-1
AQ211A	8	18-8823-1 ②	BB225A-C	8	18-8823-1 ②
AQ225B,D	8	18-8802-1	BB231A	8	18-8802-1
AQ225B,D	8	18-8823-1 ②	BB231A	8	18-8823-1 ②
AQ231A,B	8	18-8802-1	BB260A-C	8	18-8802-1
AQ231A,B	8	18-8823-1 ②	BB260A-C	8	18-8823-1 ②
AQ240A	8	18-8802-1	BB261A	8	18-8802-1
AQ240A	8	18-8823-1 ②	BB261A	8	18-8823-1 ②

Model	Ignition Type	Cyl.	O.E. #	Part #
AQ120B/ AQ125A/ AQ131A-D	Conventional	4	875571	18-8813-1
AQ140A/ AQ145A, B/ AQ151A-C	Conventional	4	875571	18-8813-1
BB140A/ BB145A	Conventional	4	875571	18-8813 -1
AQ175/ AQ205A	All Prestolite	6	876532-3	18-8801-1
AQ190A/ AQ200BF/ AQ211A	All Prestolite	8	8757166	18-8802-1/ 18-8823-1 ②
AQ225B,D/ AQ231A,B AQ240A	All Prestolite	8	8757166	18-8802-1/ 18-8823-1 ②
AQ225A,F/ AQ260A,B/ AQ271A-D	All Prestolite	8	8757166	18-8802-1/ 18-8823-1 ②
AQ290A/ AQ311A,B	All Prestolite	8	8757166	18-8802-1/ 18-8823-1 ②
BB225A-C/ BB231A	All Prestolite	8	8757166	18-8802-1/ 18-8823-1 ②
BB260A-C/ BB261A	All Prestolite	8	8757166	18-8802-1/ 18-8823-1 ②

① 18-8813-1 uses 7mm Wire

② For models with Mallory side terminal design



BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept a 3/8" stud.

Part No.	Size	Color	Gauge
BC88523	2'	red	4
BC88533	2'	black	4
BC88543	4'	red	2
BC88553	4'	black	2
BC88563	6'	red	2
BC88573	6'	black	2
BC88583	8'	red	1
BC88593	8'	black	1



18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon



18-5225
SPARK PLUG WIRE KIT
Replaces:
Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings.

PKG. OF 10



18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

PKG. OF 10



18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339



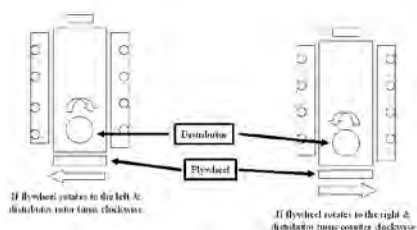
18-5752
UNIVERSAL SPARK PLUG BOOT
8mm



18-5657
PROTECTING SLEEVE
Replaces: 855798
Fits: Most Volvo gas & diesel engines

Standard Rotation

CCW Rotation



18-5923
STARTER
PMGR, Ford



18-5927
STARTER
PMGR, Ford



18-5911
STARTER



18-5900
REMANUFACTURED STARTER

(Heavy-Duty) (No Core) Clockwise
For GM engines, bottom mount straight across bolt pattern. Standard rotation.
Replaces: 834893, 855326
Replacement Solenoid: 18-5837
SAEJ1171

CE



18-5903
STARTER
Replaces: 841066-4
(No Core) Clockwise
Bottom mount two bolt pattern for standard rotation FORD engines.
Replacement Solenoid: 18-5801

① Priced per Package



18-5906
REMANUFACTURED STARTER
Replaces: 840808
(No Core) Clockwise
Starter for late model 4 cyl. gas engines.
Both ears are threaded.
Replacement Solenoid: 18-5809



18-5913
STARTER
Replaces: 3856004, 3860764,
3587625, 3853982, 3854751, 3885317
(Clockwise)
Delco permanent magnet gear reduction 2
bolt starter. 12V - 11 Tooth Offset Bolt Pattern
For: Late model GM 14" Flywheel
Replacement Solenoid: 18-6287
SAEJ1171
1.7 KW



18-5919
STARTER
Replaces: 3856003
Permanent magnet I/O starter
Fits: Chevy Engines with 14" flywheels
Straight across bolt pattern
Replacement Solenoid: 18-6287
SAEJ1171
For: 3.0 GS
1.7 KW



18-5920
STARTER
Replaces: 3854190
Permanent magnet starter
Replacement Solenoid: 18-6291
For: 5.0 & 5.8 litre Ford engines



18-6275
STARTER
Replaces: 3857747, 3860566
• Inboard
• Permanent Magnet Gear Reduction Starter
• 2 Long Bolt Offset Pattern
• CW Rotation
• Use w/ Late Model 3.0L Engines with 14"
Flywheel
Replacement Solenoid: 18-6287
Fits : Volvo Penta, Mercruiser, Marine Power



18-6292
STARTER
Replaces: 872241
• Inboard
• Gear Reduction Starter
• Permanent Magnet, 12 Volt
• CW Rotation
• Aluminum Pinion Housing w/2 Threaded
Mounting Holes
Fits : Volvo Penta 4 Cylinder and 6 Cylinder
Gas Engines



18-6834
STARTER
Replaces: GM Engines
Used on Buick, Chevrolet, Oldsmobile, and Pontiac Race
Engines



18-6835
STARTER
Replaces: GM Engines
Used on Buick, Chevrolet, Oldsmobile, and Pontiac Race
Engines



18-6839
STARTER
Replaces: 1357199, -7, 3523301, -4,
5003564, -1
Fits: 240,740,760,780,940 series 2.3L



18-6872
STARTER
Replaces: 233991, 240501, 837924,
842775, 843511, 847306-8, 881681
Fits: TAMD, MD, AQD Models



18-6956
STARTER
Replaces: 3803227, -2, 834625-6,
841378-3, 841380, 841762, 63, 65, 66,



18-6958
STARTER
Replaces: 847308-4, 870998, 881682
Fits: MD, TMD, TAMD Models



18-5882
ALTERNATOR
Replaces: 3884950
75A, 12V, Serpentine
3.0L, 4.3L, 5.0L, 5.7L, 8.1L (2007 - Current)



18-5957
ALTERNATOR

Replaces: 3860769
(3-Wire) (68 AMP) (No Core)
Replaces Mando, Motorola and Original Equipment Delco.
Uses same electrical connections and mounting method.
Equipped with fan and drive pulley.
SAEJ1171



18-5951
ALTERNATOR
REMANUFACTURED



18-5970
ALTERNATOR
Replaces: 3803227, -2, 834625-6,
841378-3, 841380, 841762, 63, 65,
66,



18-5979
ALTERNATOR
Replaces: 3860082, Mando AC165622,
Lester 12391
65 amp, 3.0GSM-A/B/C, 3.0GSP-A/B/C, 3.0GLM-A/B,
3.0GLP-A/B, 4.3GXi-A/B/BF/C.CF.D.DF, 4.3OSI-B/BF/C/
CF/D/DF, 5.0GXi-A



18-6261
ALTERNATOR
Replaces: 3856600-6, 3857561
Mando for Late Model Volvo
Penta, 12 Volt, 65 Amp,
Internal Regulator, Single
Groove Pulley



18-5959
ALTERNATOR
Replaces: 826495, 834609,
834963, 841762, 841765, 841766.
Valeo A13N1M, 2M, 147M, 148M
14V/50 AMP: AQ120-AQ145, AQ200D-AD290-TMD40-
MD21-8070-MD5C, MD18-7D-MD30-TMD30-TAM30,
MD18-MD2B-MD2BHY-MD3B-MD21A, MD32A-
AQD32A/270D (Mot V8S), MD5-MD7-MD11-MD17-B21-
B22 Mot. TMD40), Series 2002-2003-R,V,S.



18-5939
ALTERNATOR
Replaces: 872235, 3803260, 873770
Valeo: A13N234, 2541451

14V/60 AMP: AQ115, AQ120B, AQ125, AQ130, AQ140,
AQ145, AQ165, AQ170, AQ200, AQ225, AQ256, AQ260,
AQ280, AQ290, BB115, BB145, MB20; Diesel Engine Ap-
plication: AQD2B, AQD21A, AQD21B, AQD27, AQD29, AQ-
D32A, MD11C, MD11D, MD17C, MD17D, MD2B, MD2010A,
MD2010B, MD2030A, MD2030B, MD2040A, MD2040B,
MD21A, MD21B, MD27, MD29, MD3B, MD32A, MD6A,
MD6B, MD7, TAM71A, TAM71B, TAM72A, TAMD72WI-A.



18-5943
ALTERNATOR
Replaces: 872926, 3803227
Valeo: A13N259, 541663

14V/50 AMP: 431, 500, 501, 570, 740DP,
740/MSS, AQ131, AQ145B, AQ175, AQ200,
AQ205, AQ211, AQ225, AQ260, AQ271, AQ290,
AQ311, BB165, BB170, BB225, BB231, BB260,
BB261; Diesel Engine Application: 2001, 2002, 2003,
2003T, AD31A, AQAD30A, AQAD31A, AQAD40A,
AQAD41, AQAD41A, AQD40A, AQD41, AQD41A,
KAD42A, KAMD42A, MD30A, MS31A, MD40A, MD7B,
TAMD40A, TAMD41A, TAMD41B, TAMD41D, TAMD70E,
TMD30A, TMD31A, TMD40A, TMD41A.



18-6845
ALTERNATOR
Replaces: 3862613, 3862665,
3884950
Fits: 3.0GLM, 3.0GLP Engines



18-6846
ALTERNATOR
Replaces: Volvo Penta 1502272, 3803270-
2, 5001677, 845940, 72021, 872022,
872757, 873635, 873757, 873757-9,
873771,



18-6847
ALTERNATOR
Replaces: 3862613, 2655301,
Fits: 2000-07 3.0GLP, GSP, GSM, 4.3GXi, 5.0GXi, Si,
5.7Gi, GXi, Osi, Sxi



**18-6848****ALTERNATOR**Replaces: Volvo 3862612, 2656299,
Valeo A0002655299Fits: 2000 and on Volvo Penta Models w/ 4.3, 5.0,
and 5.7 GM engines**18-6953****ALTERNATOR**

Replaces: Volvo

Fits: Diesel D3 Models

**18-6955****ALTERNATOR**Replaces: Caterpillar 3001117, 10-258,
Prestolite 110-258, 110-258A, Volvo
849748-9

Fits: Volvo Diesel 6 cylinder models

ALTERNATOR/STARTER APPLICATION**GASOLINE ENGINES**

Model	Starter	Alternator	Model	Starter	Alternator
AQ115	18-5918	—	AQ280	18-5900	—
AQ120B	18-5918 ③	—	AQ290A	18-5900	18-5959
AQ120B	18-5906	—	AQ311A, B	18-5900	—
AQ125A	18-5918 ③	18-5959	BB115	18-5918	—
AQ125A,B	18-5906 ①	18-5959	BB140A	18-5918 ④	18-5959
AQ130	18-5918	—	BB140A	18-5906	—
AQ131A,B,C,D	18-5906	18-5959	BB145	18-5918	—
AQ140A	18-5918 ④	18-5959	BB145A	18-5918 ④	18-5959
AQ140A	18-5906 ①	18-5959	BB145A	18-5906 ②	—
AQ145	18-5918	18-5959	BB165, 170	18-5918	—
AQ145A	18-5918 ④	18-5959	BB225A,B,C	18-5900	18-5959
AQ145A,B	18-5906 ②	18-5959	BB260A	18-5900	18-5959
AQ151A,B,C	18-5906	18-5959	BB260B	18-5900	18-5959
AQ165	18-5918	—	BB260C	18-5900	18-5959
AQ170	18-5918	—	230, 250	18-5906	18-5943 ⑦
AQ171A,C	18-5906	18-5959 ⑩	251A	18-5906	—
AQ175A	18-5900 ④	—	430,431,432	18-5900	18-5943 ⑦ 18-5939 ⑤
AQ190A	18-5903	—	434	—	18-5943 ⑦ 18-5939 ⑤
AQ200B,C,D,F	18-5900	18-5959	500-570	18-5900	18-5943 ⑦ 18-5939 ⑤
AQ205A	18-5900	—	571A	18-5900	—
AQ211A	18-5900	—	572	18-5900	18-5943 ⑦ 18-5939 ⑤
AQ225A,B,C,D,E,F	18-5900	18-5959	740B	18-5900	18-5943 ⑦ 18-5939 ⑤
AQ231A, B	18-5900	—	3.0L (All models)	18-5919	—
AQ240A	18-5903	—	4.3L, 5.0 L, 5.7L, 7.4L, 8.2L (All models)	18-5913	—
AQ255A,B	18-5900	—	5.0L, 5.8L	—	—
AQ260A,B	18-5900	18-5959	(All Ford models)	18-5920	—
AQ271A,B,C,D	18-5900	—			

① AQ125A beginning with S/N 7679/013489

② AQ145A & BB145A beginning with S/N 7705/001557

③ below S/N 7679/013489

④ below S/N 7705/001557

⑤ 18-5939 14V/50AMP

⑦ Mounting screw threads into bracket

⑩ 18-5959 14V/50AMP

ALTERNATOR/STARTER APPLICATION**DIESEL ENGINES**

Model	Alternator	Model	Alternator	Model	Alternator
AD31B, D, XD	18-5943 ⑦	MD17	18-5959 ⑩	TAMD31B	18-5943 ⑦
AD31P, L	18-5939 ⑤	MD22A-A	18-5943 ⑦	TAMD31D	18-5943 ⑦
AD41D	18-5943 ⑦	MD22D-D	18-5939 ⑤	TAMD31L, M, P, S	18-5939 ⑤
D2-55A	18-5939 ⑤	MD22L-A	18-5943 ⑦	TAMD41B, D	18-5943 ⑦
D25A	18-5959 ⑩	MD22L-B	18-5939 ⑤	TAMD41L, M, P, S	18-5939 ⑤
D30A	18-5959 ⑩	MD31A	18-5943 ⑦	TAMD42B	18-5939 ⑤
D41D	18-5943 ⑦	MD201A	18-5939 ⑤	TAMD60C	18-5959 ⑩
D49A	18-5959 ⑩	MD201B	18-5939 ⑤	TAMD61A, 62A	18-5939 ⑤ 18-5959 ⑩
D63	18-5939 ⑤	MD201C	18-5939 ⑤	TAMD71A, 72A	18-5939 ⑤ 18-5959 ⑩
D71	18-5939 ⑤	MD202A	18-5939 ⑤	TAMD72P	18-5939 ⑤
D71D	18-5939 ⑤	MD202B	18-5939 ⑤	TAMD72WJ	18-5939 ⑤
D73	18-5939 ⑤	MD202C	18-5939 ⑤	TAMD100, 120	18-5976 ②
KAD42B	18-5939 ⑤	MD203A	18-5939 ⑤	TMD21D	18-5939 ⑤
KAMD42A	18-5943 ⑦	MD203B	18-5939 ⑤	TMD22A-A	18-5939 ⑤ 18-5943 ⑦
KAMD42B	18-5939 ⑤	MD203C	18-5939 ⑤	TMD22-B	18-5939 ⑤
MD5	18-5959 ⑩	MD204A	18-5939 ⑤	TMD31B, D, L	18-5943 ⑦
MD6	18-5959 ⑩	MD204B	18-5939 ⑤	TMD41B	18-5943 ⑦
MD7	18-5959 ⑩	MD204C	18-5939 ⑤	TMD41D, L	18-5939 ⑤
MD11	18-5959 ⑩	TAMD22D-B	18-5939 ⑤	2001, 2002, 2003	18-5943 ⑦

⑤ 18-5939 14V/50AMP

⑦ 18-5943 14V/50AMP

⑩ 18-5959 14V/50AMP

② 18-5976 28V/45AMP

**18-6291****SOLENOID**

Replaces: 3854194-2, OMC 3854194
 Fits: Ford Gear Reduction
 Starters on Late Model 5.0L, 5.8L,
 OMC and Volvo Penta

**18-5806****SOLENOID**

Replaces: 834520
 BOSCH 0331-302-050, 0331-302-081,
 0331-302-085, 0331-302-581, 0331-302-585
 For starters with aluminum nose.
 Slot in end of solenoid shaft is 13/32" long.

**18-5811****STARTER SOLENOID**

Replaces: 3850216, 3859054
 For: PG 260 series starters, GM V6 & V8 (1983-Up)

**18-5837****SOLENOID**

Replaces: 3853869, 3853998
 For: 3.0 ; GL, GS, 4.3L GL, GS, 5.7L GL, GI,
 7.4L GL, 8.2L GL

**18-9802****TIMING LIGHT**

Self-powered accurate up to 10,000 RPM's

**18-6271****RELAY**

Replaces: 870670, 6643474, 876038,
 241812
 12 Volt, 30 Amp

**18-6268****RELAY**

Replaces: 841177, 872272
 12 Volt, 30 Amp

**18-6266****RELAY**

Replaces: 876040, 872300
 12 Volt, 30 Amp

**① 18-5705D**Display
Package**18-5705****POWER TRIM RELAY**

Replaces: 876039
 5 Terminal
 For: AQ 175, 200, 225D,
 260, 290A

**18-5700****TRIM RELAY**

Replaces:
 3858081, 3858809
 For: (1998 SX-M-MAC, MDA, MLT), 3.0GLP-D,
 4.3GL-E, 4.3GL-EF, 4.3GXl-F, 4.3GXl-FF, 4.3OSl-F,
 4.3OSl-FF, 5.0GL-F, 5.0GL-FF, 5.0GXl-F, 5.0GXl-FF,
 5.0Sl-F, 5.0Sl-FF, 5.7Gl-F/FF, 5.7GXl-G/GF, 5.7OSl-E/
 EF, 5.7OXl-E/EF, 5.7Gl-F, 5.7GXl-G, 8.1Gl-G/GF,
 8.1GXl-F/FF, 8.1OSl-C/CF, 8.1Gl-G, 8.1GXl-F, DPH-A,
 DPH-B, DPR-A, DPH-B, EF drives, SX-M TSKs 1998-
 05, SX-M, DP-SM, (WT drives, PJX-C, PJX-S SX-M,
 -MACLT, -MDA, -MDB, -MHP, -MTD, DP-E, DP-S, -S1,
 -S2, DP-SM, -SM)XDP-B

**18-5704****POWER TRIM RELAY**

Replaces: 876037
 20 Amps Resistive
 15 Amps Inductive
 Single Pull 5 Terminal
 For: AQ270, 280



PKG. OF 5

18-6951**18-6951-9②****POWER TILT FUSE**

(30 Amp)
 Replaces: 851120

① Items ending in "D" are Display Packaged - Regular number is Non-Display

② Priced per package



**18-6770
TILT/TRIM
PUMP**

Replaces: 854346
Oildyne
For: Early Version SX Drive with 2.5" bolt centers and fine threads



**18-6806
TRIM PUMP ASSEMBLY**

Replaces: 3587079, 3857489, 3860879
For: SX - Late Model with Coarse Thread



NEW

**18-6822
TRIM PUMP**

Replaces: Volvo Penta 852928, 820545, OMC 172543, 382715



**18-6804
TRIM MOTOR**

Replaces: 3861575
For: SX Drives - Later Version / 2.3" Bolt Centers w/ Coarse Thread



**18-6805
TRIM MOTOR**

Replaces: 3858071
For: SX - Early Version / Fine thread & 2.5" bolt centers



NEW

**18-6817
TRIM MOTOR**

Replaces: 854525-3
Fits: Late model Volvo Penta



NEW

**18-6838
TRIM MOTOR**

Replaces: 3586765, 852928, 872449, 873051
Fits: DP, DPX Drives



NEW

**18-6881
TRIM MOTOR**

Replaces: Volvo 852928, 872449, 873051,
Fits: DP, DPX Drives



NEW

**18-6823
WIRING HARNESS**

Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design



**18-6274
TILT/TRIM MOTOR**

Replaces: 852928, 3857265
Replaces: Prestolite HYK4001
Includes Hydraulic Valve Body



**18-6758
TILT/TRIM MOTOR**

Replaces: 850834
Electrolux KP5024/120



**18-6779
TRIM MOTOR**

Replaces: 986280, 3853945
For: PJX, SX, DPS, DP, DPX, 3.0L GS, GL, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI



**18-6790
TILT MOTOR**

Replaces: 839430, Electrolux KS3448/290
Fits: Older model Volvo



**18-6791
TILT MOTOR**

Replaces: 850046, 853520
Fits: Older model Volvo



**18-6792
TILT MOTOR**

Replaces: 897720, 854329
Fits: Older model Volvo



18-7627
INTAKE MANIFOLD

Small-block GM with vortec cylinder heads



18-7628
INTAKE MANIFOLD

Small-block GM with vortec cylinder heads with brass lined water jackets



18-7641
CARBURETOR
(Remanufactured)

Replaces: 841047-4, 841313-0, 3856393
AQ225B,C,D,E,F; 225A,B; AQ260A,B; 290A; BB225A,AV,
BB225B,C; 260A,AV,B,C; 501A, 501A/MS4A; 570/MS4A



18-7000
CARB KIT
Replaces: 841836-0, 841292
SOLEX DOWN DRAFT
(856471 + 856472 = 18-7000)



18-7001
CARB KIT
Replaces: 841293-4
SOLEX SIDE DRAFT



18-7008
CARB KIT



18-7040
CARB KIT
Contains adjustable needle & seats



18-7072
CARB KIT
Replaces: 855889



18-7085
CARB KIT
Replaces: 875407



18-7086
CARB KIT
Replaces: 841994



18-7095
CARB KIT
Replaces: 834985-4

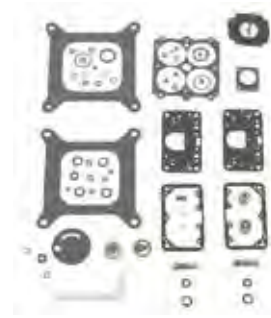
18-7237
CARB KIT



18-7238
CARB KIT
Replaces: 3854020
For: 4.3L GL, GS, 5.0L GL, 5.7L GL



18-7241
CARB KIT
Replaces: 3855017
For: 7.4L GL, 8.2L GL



18-7242
CARB KIT
Replaces: 3854105



18-7244
CARB KIT
Replaces: 3854106



18-7245
CARB KIT
Replaces: 3854107



18-7246
CARB KIT
Replaces: 3854116
For: 3.0L GLM, GLP, GSM, GSP, GS, GL



18-7099
CARB GASKET SET
Replaces: 824803, 856470



18-7200
FLOAT
Replaces: 841634-9
(ALCOHOL RESISTANT)
Brass



18-7201
FLOAT
(ALCOHOL RESISTANT)
Brass



18-7202
FLOAT
(ALCOHOL RESISTANT)
Brass



CARBURETOR KIT/FLOAT/CARBURETOR GASKET KIT APPLICATION

Model	Cyl.	Mfg Code	Carb Model	Carburetor #	Carb Kit ①	Carb Float	Carb Gasket Kit
AQ115A,B,125A,B,130C,D, AQ131A,B,C,D,145A,B AQ151A,B,C,171A,C BB115B,C,145A	4	—	—	SOLEX 44 PA1	18-7000	—	18-7099
AQ120B,140A,BB140A	4	—	—	SOLEX 44 PHN-3	18-7001	—	—
AQ80	4	—	—	ZENITH 34VN	18-7008	—	—
AQ95,95A,100,105A,110, 115 W/109", (1780cc) Dual Carb. Installation	4	ZS-1	150CD	150CD-SE (C1865F,R, C304D,F,R)	18-7085	—	—
AQ120, AQ130A,B,BB115A,w. 121" (1986cc) Dual Carb. Installation	4	ZS-1	175CD	175CD-2S, (C3098F,R, C3200 F,R,C,3231 F,R)	18-7085	—	—
3.0L GL,GS	4	H-2	2300	R-80316A,R-80316-1A	18-7246	—	—
AQ170A,B,C,BB170A,B,C	6	—	—	SOLEX 44 PA1	18-7000	—	18-7099
AQ165A,BB165A (3 Carb. Installation)	6	ZS-1	175CD	175CD-2S, (C3201F,M, R,C 3232F,M,R)	18-7085	—	—
AQ175A	6	R-2	2GE	17059059	18-7086	18-7200	—
4.3L GL,GS	6	H-2	2300	R-80312A,R-80312-1A	18-7238	—	—
4.3L GL,GS	6	H-4	4160	R-80403A,R-80403-1A	18-7237	—	—
AQ200D,F and 500A AQ225B,C,D,E,F,255A,B, AQ260A,B,290A,BB225A,AV, BB225B,C,260A,AV,B,C 501A,501A/MS4A,570/MS4A 305" (5.0L),307" (5.0L),350" (5.7),	8	R-2	2GE	170571133, 17059059	18-7086	18-7200	—
	8	R-4	4ME	17059283,296, 298	18-7095	18-7201	—
	8	R-4	4MC, 4MV	7044288,7044289, 1705,628717,057,290	18-7072	18-7201	—
5.0L, 5.8L (Fi, FL, SX) (Ford)	8	H-2	2300	R-80382A,R-80382-1A	18-7244	—	—
5.0L, 5.8L (Fi, FL) (Ford)	8	H-4	4150	R-80383A,R-80383-1A	18-7245	—	—
740A/MS5A	8	H-4	4011	R84026AA	18-7040	—	—
454" (7.4L)	8	R-4	4MC, 4MV	7044288,7044289, 1705,628717,057,290	18-7072	18-7201	—
7.4L GL	8	H-4	4150	R-80378A,R-80378-1A	18-7242	—	—
8.2L GL	8	H-4	4150	R-80378A,R-80378-1A	18-7242	—	—

① Does not include metering rods



18-8114 FUEL LINE HOSE

For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115 FUEL LINE HOSE

For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-7326 ELECTRIC FUEL PUMP

Replaces: 3850809, 3858261, 3854620, 3857986



18-7330 ELECTRIC FUEL PUMP

Replaces: 3857650, 3855958



18-7331 ELECTRIC FUEL PUMP

Replaces: 3850810, 3857985, 3858714

ELECTRIC FUEL PUMP APPLICATION

Year	Engine	Application	OE #	#'s Superseded from	Part #
1994-99	262/4.3L (HU-WT)	High Pressure pump	3857650		18-7330
1994-99	262/4.3L GL/GS (All)	Carbureted - Low Pressure	3858261	3850809	18-7326
1994-99	262/4.3L GI (HU-WT)	W.Elec. Pump - Low Pressure	3858261	3850809	18-7326
1994-99	454/7.4L & 502/8.2L (HU-WT)	Low pressure system	3858714	3850810, 3857985	18-7331
1993-99	350/5.7L, 454/7.4L, & 502/8.2L	Engines w/MPI - High Pressure	3857650		18-7330
1996-99	454/7.4L & 502/8.2L (HU-WT)	Engines w/MPI - High Pressure	3857650		18-7330
1994-99	5.0L thru 5.8L	Low pressure electric fuel pump	3858261	3850809	18-7326
1994-99	454/7.4L & 502/8.2L (HU-WT)	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	18-7331
1992-93	454/7.4L	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	18-7331



18-7268 FUEL PUMP

Replaces: 3855276
For: 5.7L Liter Engines
Dual Diaphragm requires sight glass



18-7281 FUEL PUMP

Replaces: 826493
For: GM (V-8) 305, 350



18-7286 FUEL PUMP

Replaces: 841161
For: XP stamped steel pump
AQ120B (spec# 867465), AQ125A/B, AQ131A/B/C/D, AQ140A (spec# 867464), BB140A, AQ145A, BB145A, AQ151A/B/C, AQ171A/C, AQ230A/B, AQ250A/B, AQ251A

18-7783 FUEL PUMP GASKET SET

Replaces: 273663
Fits: D30, D31, D32, D40, D42, D44, AD30A, AQAD30A, TAMD30A, TMD30A, AD31A, AD31B, AD31D, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TMD31A, TMD31B, TMD31D, KAD32P-A, AD40B, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C, AD41A, AD41B, AD41D, AQAD41A, D41A, D41B, D41D, TAMD41A, TAMD41B, TAMD41D, TMD41A, TMD41B, TMD41D, KAD42A, KAD42B, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAMD44P-A



18-7229 FLAME ARRESTOR

Replaces: 3854026
For: 3.0L GS, GL, 4.3L GL, GS, GSI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

- UNIVERSAL DESIGN -

FUEL WATER SEPARATOR BRACKETS

Bracket Type	Part #	Bracket Type	Part #
1/4" Stainless Steel	18-7777	1/4" Aluminum	18-7853-1
3/8" Stainless Steel	18-7776	3/8" Aluminum	18-7775

FUEL WATER SEPARATOR KITS**21 MICRON FILTER KITS - FOR CARBURETED ENGINES**

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7848-1	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack Contains spare filter	18-7848-2	21	2 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7852-1	21	1 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack Contains spare filter	18-7852-2	21	2 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7775-1	21	1 - 18-7845 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7777-1	21	1 - 18-7845 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7776-1	21	1 - 18-7845 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs

**10 MICRON FILTER KITS FOR FUEL INJECTED ENGINES**

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7983-1	10	1 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack Contains spare filter	18-7983-2	10	2 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7982-1	10	1 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack Contains spare filter	18-7982-2	10	2 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (High Capacity Filter)	18-7966-1	10	1 - 18-7866 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7986-1	10	1 - 18-7945 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7984-1	10	1 - 18-7945 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7985-1	10	1 - 18-7945 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs



10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ metal drain bowl	18-7951	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

VOLVO STYLE BRACKETS AND SEPARATOR KITS

 18-7778 VOLVO ALUMINUM REPLACEMENT BRACKET Replaces: 3850861	 18-7990-1 21 MICRON SEPARATOR KIT Contains: 1 - 18-7778 bracket 1 - 18-7789 filter	 18-7991-1 10 MICRON SEPARATOR KIT Contains: 1 - 18-7778 bracket 1 - 18-7989 filter
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COMPACT BRACKET AND SEPARATOR KIT - FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS

 18-7774 COMPACT ALUMINUM BRACKET	 18-7965-1 10 MICRON COMPACT SEPARATOR KIT Contains: 1 - 18-7774 bracket 1 - 18-7865 filter
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REPLACEMENT FILTERS



UNIVERSAL DESIGN

10 MICRON REPLACEMENT FILTERS			21 MICRON REPLACEMENT FILTERS		
Part #	Description		Part #	Description	
18-7944	Short - 3.875"		18-7844	Short - 3.875"	
18-7945	Long - 4.35"				
18-7866	High Capacity - 6"				
18-7865	Compact 10 Micron		18-7845	Long - 4.35"	
REPLACEMENT FILTERS FOR VOLVO					
10 MICRON REPLACEMENT FILTERS			21 MICRON REPLACEMENT FILTERS		
Part #	Description	Replaces	Part #	Description	Replaces
18-7946	OMC thread		18-7846	OMC thread	
18-7989	Volvo SX/EFI Cobra EFI	Volvo 3851218-2, 3852413, 3862228	18-7789	Volvo SX/EFI Cobra EFI	Volvo 3851218-2, 3852413



10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS

REPLACEMENT FILTERS			REPLACEMENT BOWLS	
Part #	Description	Replaces	Part #	Description
18-7919	Spin on replacement	Racor S3213	18-7924	Metal Collection Bowl
18-7920	Spin on replacement	Racor S3214	FILTER & BOWL KITS	
18-7947	Spin on replacement Fits - 120RRAC01	Racor S3240		
18-7948	Spin on replacement Fits - 320RRAC01	Racor S3227		
18-7949	Spin on replacement Fits - 660RRAC02	Racor S3232		
			Part #	Description
			18-7929	Filter & Metal Bowl Contains: 18-7919 filter, 18-7924 bowl

18-8125
DIESEL FUEL FILTER

Replaces: 3583443
D4-180i-B, D4-180i-C, D4-210A-A, D4-210A-B, D4-210i-A, D4-210i-B, D4-225A-B, D4-225A-C, D4-225i-B, D4-225i-C, D4-260A-A, D4-260A-B, D4-260A-C, D4-260D-B, D4-260D-C, D4-260i-B, D4-260i-C, D4-300A-A, D4-300A-C, D4-300D-A, D4-300D-C, D4-300i-A, D4-300i-C, D6-280A-A, D6-280A-B, D6-280i-A, D6-280i-B, D6-310A-A, D6-310A-B, D6-310D-A, D6-310D-B, D6-310i-A, D6-310i-B, D6-330A-B, D6-330A-C, D6-330D-B, D6-330D-C, D6-330i-B, D6-330i-C, D6-350A-A, D6-350A-B, D6-370A-B, D6-370A-C, D6-370D-A, D6-370D-B, D6-370D-C, D6-370i-A, D6-370i-B, D6-370i-C, D6-435D-A, D6-435D-C, D6-435i-A, D6-435i-C



18-8126
DIESEL FUEL FILTER

Replaces: 861477
D1-13 A, D1-13 B, D1-20 A, D1-20 B, D1-30 A, D1-30 B, D2-40 A, D2-40 B, D2-55 A, D2-55 B, D2-55 C, D2-55 D, D2-55 E, D2-55F, D2-75 A, D2-75 B, D2-75 C, D2-75F, MD2010A, MD2010B, MD2020A, MD2020B, MD2030A, MD2030B, MD2040A, MD2040B



18-7940
FUEL FILTER

Replaces: 838593, 3588378, 860874
KAD32P, TAMD42WJ, KAD43P/44P/300, KAMD43P/44P/300, KAMD42A, KAD42A, KAMD42P, KAD42P, MD22L-A, MD22A-A, TMD22A-A, MD22L-B, MD22P-B, TMD22-B, TMD22P-C, TAMD22P-B, TAMD42B, KAMD42B, KAD42B, TMD31L, TAMD31P/L/M/S, AD31P/L, TMD41L, TAMD41P/L/M/H, TMD41B, TAMD41B, D41B, AD41B (SN 2204141573 & Up), TMD41D, TAMD41D, D41D, AD41D, D41 (SN 2204141572 & Below), MD40, TMD40, TAMD40, AQAD40, KAD32P, TAMD42WJ, KAD43P/44P/300, KAMD43P/44P/300



18-7858
FUEL FILTER
For CAV Type Unit

Replaces: 858201
AQ120B, 125A, B, 131A, 140A, 145A,B, 151,BB, 140,145A



18-7862
FUEL FILTER
ELEMENT
Replaces: 841162
(Includes Gasket)



18-8149
HIGH CAPACITY
FUEL WATER SEPARATING FILTER
Replaces: Volvo 3847644
Fits most gasoline applications with electric fuel pump.
(some height restrictions may occur when using with 18-7778, Volvo 3850861)

18-7942
FUEL FILTER

Replaces: 466987, 3825133
For: MD100A, TMD100A, MD100B, MD120A, TMD120A, TAMD120A, MD120B, TMD120B, TAMD120B, MD70B, TMD70B, TAMD70B, THAM-D70B, AQAD70B, MD70C, TMD70C, TAMD70C, AQD70C, TAMD60A, TAMD60B, TAMD60C, D5/D7 MARINE GENSET, D5A-T, D5A-TA, D7A-T, D7A-TA, D7C-TA, D63 MARINE, D71/73 MARINE, KAD32P, TAMD42WJ, KAD43P/44P/300, KAMD43P/44P/300, TAMD103A, TAMD61A, TAMD62A, TAMD71A, TAMD72A, TAMD72P, TAMD72WJ, TAMD74, TAMD75 MARINE, TMD102A, TAMD102A, TAMD102D, TMD122A, TAMD122A, TAMD122P, TMD31L, TAMD31P/L/M/S, AD31P/L, TMD41L, TAMD41P/L/M/H



18-7709
FUEL FILTER

Replaces: 3840335
Fits: KAD42P-A, KAMD42P-1, KAD44P-B, KAD44P-C, KAMD44P-A, KAMD44P-B, KAMD44P-C, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAT44P-C, KAD300-A, KAMD300-A, MD6A, MD6B, MD7A, MD7B, D41L-A, TAMD41H-B, TMD41L-A, AD41L-A, AD41P-A, TAMD41H-A, TAMD41P-A, MD22A, MD22A-A, MD22L-A, TMD22A, TMD22-A, D3-110i-A, D3-130A-A, D3-130i-A, D3-160A-A, D3-160i-A, D3-110i-B, D3-110i-C, D3-130A-B, D3-130i-B, D3-130A-C, D3-130i-C, D3-160A-B, D3-160i-B, D30160A-B, D3-160A-C, D3-160i-C, D3-190A-B, D3-190i-B, D3-190A-C, D3-190i-C, KKAD42A, KAMD42A, AD41D, D41D, TAMD41D, TMD41D, MD22L-B, MD22P-B, TMD22-B, TMD22P-C, TAMD22P-B



18-7859
FUEL FILTER
Replaces: 835576
For: AQ175, 200, 226, 266, 290, BB200, 225, 260



18-8124
DIESEL FUEL FILTER
Replaces: 829913
Fits: 2001, 2001B, 2002, 2002B, 2003, 2003B/T/TB, AQD2B, MD11C/D, MD17C/D, MD1B, MD2B, MD3B, MD5A/B/C, MD7/B

**18-7792
FUEL FILTER**
Replaces: 3855104

For: Volvo 3.0L (1994-99),
OMC 3.0L (1995-98)

**18-7964
TRANSMISSION
FILTER KIT**

For: Mercruiser V-8 Inboard
with Hurth Transmission

**18-7717
FILTER ELEMENT**

For: Rochester 2 bbl &
4 bbl Carburetors

**18-79007
AIR FILTER**
Replaces: 3825038

Fits: TAMD63L-1, TAMD63P-A

**18-7689
FUEL INJECTOR**
Replaces: 3855182

Fits: 5.7GLPMDA, 5.7GIPMDA, 5.7GIPMDACE, 5.7GLIM-
DA, 5.7GIIMDA, 4.3GLPHUB, 4.3GSPHUB, 4.3GSPHUS,
4.3GIPHUSCE, 5.7GIPHUS, 4.3GLPNCA, 4.3GLPNCB,
4.3GLPNCS, 4.3GSJNCC, 4.3GSJNCS, 4.3GSPNCA,
4.3GSPNCB, 4.3GSPNCM, 4.3GSPNCS, 4.3GIPNCACE,
4.3GIPNCBCE, 4.3, 5.7GLPNCS, 5.7GIPNCACE,
5.7GIPNCSCCE, 5.7GIPNCMCE, 5.7GIPNCBCE,
5.7GIINCCCE, 5.7GIINCSCE, 4.3GLPLKD, 4.3GLPLKE,
4.3GSPLKD, 4.3GSPLKE, 4.3GIPLKDCE, 4.3GIPLKECE,
4.3GSJLKR, 5.7GLPLKA, 5.7GLPLKD, 5.7GLPLKE,
5.7GLPLKR, 5.7GSPLKE, 5.7GLPLKDCE, 5.7GIPLKDCE,
5.7GIPLKECE, 5.7GSICPLKD, 5.7GSIPLK,
4.3GLPBYC, 4.3GSPBYC, 4.3GIPBYCE, 4.3GSJBYA,
4.3GIJBYA (1994-07)

**18-7685
TBI INJECTOR**
Replaces: 3858941

Fits: 4.3GXi-A, 4.3GLPWTC, 4.3GLPWTR,
4.3GSPWTC, 4.3GSPWTR, 4.3GIPWTC,
4.3GIPWTR, 4.3GIJWTR, 4.3GSJWTR,
4.3GLPEFS, 4.3GIPEFS

**18-7702
AIR CHARGE
TEMPERATURE SENDER**
Replaces: 3854527

Fits: 5.0L Gxi-A(2001-02), 5.7L GiL-A
(2001), 5.7L Gi-A(2000-01), 5.7L GSil-A
(2000-01), 5.7L Gxi-A(00-01), 5.7L XiL-A
(00-01), 5.7L Gxi-B(01-02), Many 7.4L
(1994-00), Many 8.1L (2005-Current)

**18-7601
AIR CHARGE
TEMPERATURE
SENSOR**
Replaces: 3854158

For: 5.0 Fi/5.8 Fi (1994-96) &
5.0 FL/5.8 FL/5.8 FSi (1995-96)

**18-7647
TEMPERATURE SENDER**
Replaces: 872066

Fits: 4.3GL-A, 4.3GL-B, 4.3GL-C, 4.3GL-D,
5.7GL-A, 5.7GL-B, 5.7GL-C, 5.7GL-D, 5.7GL-E,
5.0GL-A, 5.0GL-B, 5.0GL-C, 5.0GL-D, 5.0GL-E,
3.0GLP-A, 3.0GLP-B, 3.0GLM-A, 3.0GLM-B,
3.0GSP-A, 3.0GSP-B, 3.0GSP-C, 3.0GSM-A,
3.0GSM-B, 3.0GSM-C, 3.0GLM-C, 3.0GLP-C,
3.0GLP-D, 4.3GL-E, 4.3GL-EF, 5.0GL-F, 5.0GL-
FF, 3.0GLP-E, 4.3GL-G, 4.3GL-GF 4.3GL-J,
4.3GL-JF, 5.0GL-H, 5.0GL-HF, 3.0GLP-J,
3.0GLP-N, 5.0GL-J, 5.0GL-JF (1998-2007)



**18-7513
TEMPERATURE SENSOR**
Replaces: 3862500

**18-5897
TEMPERATURE
SENDER**
Replaces: 3853787

For: 5.0L FL, FI, 5.8L FL, FI, FSi

**18-7700
THROTTLE
POSITION SENSOR**
Replaces: 3857487

Fits: 4.3, 5.0, 5.7, 8.1, 8.2L models

**18-5899
OIL PRESSURE SENDER**
Replaces: 3857532

For: 230, 250, 3.0L GLM, GLP, GSM,
GSP, 4.3L GL, GXi, OSI, 5.0L GL, GXi,
OSi, 5.7L GL, Gi, GXi, GiL, GXiL, OSI,
OSXi, 8.1L Gi, GXi, OSI, GiL

**18-7704
IAC MOTOR**
Replaces: 3855194

Fits: 4.3, 5.0, 5.7, 7.4L models

**18-7705
IAC MOTOR**
Replaces: 3843751

Fits: 4.3GXiE-M

**18-7684
MAP SENSOR**
Replaces: 3850396

Fits: 4.3, 5.0, 5.7, 7.4L models
(1994-2007)

**18-7677
KNOCK SENSOR**
Replaces: 3850357

Fits: 4.3, 5.0, 5.7L models (2002-07)

**18-7703
KNOCK SENSOR**
Replaces: 3854512

Fits: 7.4, 8.2L (1999-2001)

**18-7679
KNOCK SENSOR**
Replaces: 3854905

Fits: 4.3L (1994-2002), 5.0L Gxi-A
(2001-02), 5.7L GiL-A(2001), 5.7Gi-A,
5.7GXi-A, 5.7GXi-B, 5.7GiL-A, 5.7GSil-A,
5.7GXil-A, 5.7GXil-B(2000-03), 5.7GLPNCS,
5.7GIPNCACE, 5.7GIPNCSCCE,
5.7GIPNCMCE, 5.7GIPNCBCE,
5.7GIINCCCE, 5.7GIINCSCE(1995-96)



**18-7888
DRAIN PLUG
& GASKET**
Replaces: 826648, 862293
For CAV Filter

PKG OF 10



SNAPPER CLAMPS

Part #	Range	Size
18-8200 ①	.360 - .406	2
18-8201 ①	.410 - .468	4
18-8202 ①	.475 - .536	6
18-8020 ①	.538 - .608	8
18-8021 ①	.597 - .665	10
18-8034 ①	.670 - .780	12
18-8203 ①	.750 - .875	14
18-8204 ①	.875 - .975	19



**18-3575
CIRCULATING
WATER PUMP**
Replaces: 3854017
Fits: 3.0L 4 cyl. engines
(Bi-Directional)



**18-3577
CIRCULATING WATER PUMP**
Replaces: 3855991, 856609
(Bi-Directional)



**18-3583
CIRCULATING WATER PUMP**
Replaces: 835390, 856364, 3853850
Fits: 4.3, 5.0, 5.7 engines
(Bi-Directional)



**18-3584
CIRCULATING WATER PUMP**
Replaces: 3853796
For Ford 5.0 and 5.8
(Bi-Directional)



**18-3599
CIRCULATING WATER PUMP**
Replaces: 3853850
For late model GM V-6 & V-8 engines
using a composite timing cover



**18-3586
WATER PUMP**
Replaces: 841640
(Crank Shaft Mounted)
Fits: 431A, 500A/B, 501A, 570A, 571A, AQ180, AQ200,
AQ200B/C/D/F, AQ250A, AQ211A, AQ225, AQ231A/B,
AQ260, AQ255B, AQ260A, AQ271A/B/C/D, AQ280A,
AQ290A



**18-0368
WATER CIRCULATING
PUMP GASKET SET**
Fits: B21, B23, AQ120B, AQ125A, AQ140A, BB140A,
AQ145A, BB145A



**18-2779
EXHAUST HOSE**
Replaces: 3852696
For: 4.3L GL, GS, GI, GXI, OSI, 5.0L FI, GL, FL,
GXI, OSI, 5.7L GL, GI, GIL, OSI, GXI, OSXI, 5.8L
FL, FI, FSI, 7.4L GL, GI, 8.1L GI, GXI, OSI, 8.2L GL



**18-2780-1
EXHAUST HOSE**
Replaces: 3852741, 3863450
For: 3.0L GL, GS, GI, GLM, GLP, GSM, GSP, GS,
4.3L GL, GS, GI, GXI, OSI, 5.0L FL, FI, GL, GXI,
OSI, 5.7L GL, GI, GXI, OSI, OSXI, GIL, GXIL, 5.8L
FL, FI, FSI, 7.4L GL, GI, GSI, 8.2L GSI



**18-2781
EXHAUST HOSE**
Replaces: 3852742
For: 5.0L FL, GL, GXI, OSI, 5.7L GL, GI, GXI,
GIL, GXIL, OSI, OSXI, 5.8L FL, FSI, 7.4L GL,
GI, GSI, 8.1L, 8.2L GL, GSI



**18-3106
WATER PUMP COUPLER**
Replaces: 806256, 831009
AQ90, 95, 100, 110, 120A, 115, 130,
MB3B, 17C, D

18-3175 WATER PUMP COUPLER

Replaces: 858467
Fits: D31, D32, D41, D42, D43, D44, D300, AD31A, AD31B, AD31D, AD31L-A,
AD31P-A, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TAMD31L-
A, TAMD31M-A, TAMD31P-A, TMD31A, TMD31B, TMD31D, TMDL-A, KAD32P-A,
AD41A, AD41B, AD41D, AD41L-A, AD41P-A, AQAD41A, D41A, D41B, D41D, D41L-A,
TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A,
TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41L-A, KAD42A, KAD42B, KAD42P-A,
TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAD44P-B, KAD44P-
C, KAMD44P-A, KAMD44P-B, KAMD44P-C, KAD300A, KAMD300A



 18-3274 IMPELLER KEY Replaces: 808007 MD21B, AQD21B, 230A/SP-A/ MT, 230A, 230B, 250A, 250B, AQ125B, AQ145B, AQ131A, AQ151, AQ151A, AQ151B, AQ151C, AQ171, AQ171A, AQ171C, 251A	 18-3275 IMPELLER KIT Volvo 877066 Fits: TAMD74A, A-A, A-B (2000-2005); TAMD74C-A, C-B (2000-2005); TAMD74L-A, B (1999-2005); TAMD74P-A, P-B (1998-2005); TAMD75P-A (1998-2005); TAMD71B (1989-2000); TAMD73P-A (1997-1998); TAMD73WJ-A (1997-1999).	 18-3504 IMPELLER KIT Volvo 3588475 Fits: D4-180I-B, D4-180I-C, D4-180I-D, D4-210A-A, D4-210A-B, D4-210I-A, D4-210I-B, D4-225A-B, D4-225A-C, D4-225A-D, D4-225I-B, D4-225I-C, D4-225I-D, D4-260A-A, D4-260A-B, D4-260A-C, D4-260A-D, D4-260D-B, D4-260D-C, D4-260D-D, D4-260I-A, D4-260I-B, D4-260I-C, D4-260I-D, D4-300A-A, D4-300A-C, D4-300A-D, D4-300D-A, D4-300D-C, D4-300D-D, D4-300I-A, D4-300I-C, D4-300I-D
 18-3276-1 IMPELLER KIT Replaces: 3862567, 21213660 Fits: Volvo (1999 and Later)	 18-3277 IMPELLER KIT Replaces: 3862281, Yanmar 192470-42530, 192470-42532 Fits: Volvo (1998 and Earlier), Johnson Pump 09-102 BB	 18-3047 IMPELLER KIT Replaces: 835874 Sherwood 10615K, Jabsco 18948-0001 12 FINS
 18-3060 IMPELLER Replaces: 835512, 3854286 Sherwood 9959, Jabsco 18838-0001 Oberdorfer 132-0317 OMC 3854286 Neoprene, 12 FINS	 18-3046 IMPELLER Replaces: 3854286	 18-3061 IMPELLER Replaces: 835874, Sherwood 0615K, Jabsco 18948-0001 Neoprene 12 FINS For: GM engines with V-Belt
 18-3075D  18-3075 IMPELLER KIT Replaces: 875575, Jabsco 2877-0001, 4568-0001, Johnson 09-801B, Oberdorfer B6620 12 FINS Neoprene	 18-3076 IMPELLER KIT Replaces: 875583, 833995 Jabsco 22405-0001 Johnson Pump 09-45589, 09-808B 6 FINS, Neoprene	 18-3077 18-3038 (Neoprene) (Nitrile) WATER PUMP KIT Replaces: 877061-2, 3841697 For: AQ 30, 31, 40, 41 AQD 19, 27, 29, 32, KAD/KAMD 42A, B, P, MD, 19, 27, 29, 32, TAMD 60A, B, C
 18-3078 18-3037 (Neoprene) (Nitrile) WATER PUMP KIT Replaces: 875736, 875660, 2430184 Jabsco 836-0003, Johnson Pump 09-1029B-9 For: AQ, AD 40 A, B, TAMD 40 A, B, TAMD 61-62 A, 71-72A	 18-3287 IMPELLER KIT Replaces: 876120 Fits: 431A, BB231A, 570A, 571A, 572A, 740A, 740B, AQ200D, AQ205A, AQ225D, AQ255B, AQ260A, AQ260B, AQ271A, AQ271B, AQ271C, AQ271D, AQ280A, AQ290A, AQ311A, AQ311B, BB225A, BB225AV, BB225B, BB260A, BB260AV, BB261A	 18-3079 IMPELLER KIT Replaces: 875807-0, 3586498 Johnson Pump 09-806B Sherwood 9979K 6 FINS Neoprene Jabsco 4528-0001 Side Width $\frac{3}{4}$" Dia. $1\frac{9}{16}$"

① Items ending in "D" are Display Packaged - Regular number is Non-Display



**18-3080
(Neoprene)
WATER PUMP KIT**

Volvo 875808, 3593659
Jabsco 673-0001
Johnson Pump 09-1026B-1

For: AQ 60, 80, 90, 95, 100, 105, 110, 115, 120A, 130, B 16, BB 25, 30, 70, 100, MB 18, 20, MD 3B, 17C, D, ND2010B, 2020B, 2030B, 2040BC

**18-3036
(Nitrile)**

Jabsco 673-0003
Johnson Pump 09-1026B-9

① **18-3081D**

Display
Package



**18-3081
IMPELLER KIT**

Replaces: 875811-2,
3858256, 3862281
OMC 3858256
Johnson Pump 09-1027B
Neoprene
12 SPLINES 12 FINS
Jabsco 1210-0001



**18-3089
WATER PUMP KIT**

Replaces: 09-45825
Johnson Pump
For 18-3587 Pump

18-30777

IMPELLER KIT

Replaces: 3841697

Fits: D70CHC, D70CRC, TD70CHC, TD70 CRC, KAD42P-A, KAD42, KAMD42, KAMD42P-A, DPX, HS1A, DP-D1, DP-E, DP-G, KAD32P, TAMD42WJ-A, KAD43P, KAMD43P, KAD44P, KAMD44P, KAD300, KAMD300, MD100A, TMD100A, MD100B, MD120, TMD120A, TMD120AK, TAMD120A, TAMD120AK, TMD120B, TAMD120B, TAMD120B-CC, TAMD60A, TAMD60B, TMD31L, TAMD31P/L/M/S, AD31P/L, TMD41L, TAMD41P/L/M/H, TAMD60C, MD70B, MD70BK, TMD70B, THAMD70B, TAMD70B, AQD70BL, AQD70B, MD70C, TMD70C, THAMD70C, AQD70C, TAMD70D, AQD70D, TAMD70E, AD30A, AQAD30A, MD30A, TAMD30A, TMD30A, AD30, AQAD30, MD30, TAMD30, TMD30, MD40, TMD40, AQD40, TAMD40, AQAD40, TMD41, D41A, TAMD41, AQAD41A, AD41A, AD41B, 290A, DP-A, DP-B, DP-1A, DP-B1, SP-A, SP-A1, TMD121C, TAMD121C, TAMD121D, TAMD122C, TAMD122D, MD31A, TMD31B, TAMD31B, AD31B, TAMD41B, D41B, TAMD41B, AD31B, TMD41B, D41B, TAMD41B, AD41B, KAD42A, KAMD42A, DP-D, MS5B, AD31D, AD31XD, TAMD31D, TMD31D, AD41D, D41D, TAMD41D, TMD41D, DP-D1, DP-E, DP-S, DP-X, SP-C1, HS1A, KAD42B, KAMD42B, TAMD42B.



18-3205

WATER PUMP REPAIR KIT

Replaces: 875574

AQ120B, 125A, B, 131A, 140A, 145A, B, 151A, B



18-3208

WATER PUMP REPAIR KIT

Replaces: 875584

MD5A, B, C, MD6B, MD7A, B, MD11C, D



18-3209

WATER PUMP REPAIR KIT

Replaces: 875383

AQ165A, 170A, B, C, MD21A
(S/N MD103387 & UP), MD21B

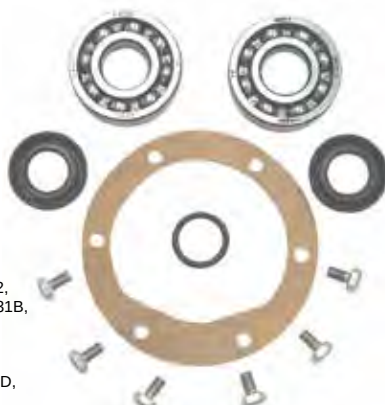


18-3261

WATER PUMP REPAIR KIT

Replaces: 875769

Fits: D40, AD40B, AQAD40A, AQAD40B, TAMD40A, TAMD40B



18-3262

WATER PUMP REPAIR KIT

Replaces: 875759

For sea water pumps: Fits: D30, D31, D32, D40, D41, D42, D43, D44, AD30A, AQAD30A, TAMD30A, TMD30A, AD31A, AD31B, AD31D, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TMD31A, TMD31B, TMD31D, KAD32P-A, AQD40A, MD40A, TMD40A, TMD40B, TMD40C, AD41A, AD41B, AD41D, AQAD41A, D41A, D41B, D41D, TAMD41A, TAMD41B, TAMD41D, TMD41A, TMD41B, TMD41D, KAD42A, KAD42B, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAMD44P-A



18-3263

WATER PUMP REPAIR KIT

Replaces: 875698

For sea water pumps: Fits: B18, B20, D3, D17, AQ60F, AQ90, AQ95A, AQ110, AQ120, BB30, BB100, MB18, AQ105A, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115, BB115B, BB115C, MB20A, MB20B, MB20C, MD3B, MD17C, MD17D,

SINGLE DIAMETER HOSE



4 3/4"

18-70021
MOLDED HOSE
3/4" ID



5"

18-70704
MOLDED HOSE
1 1/4" ID



5"

18-70924
MOLDED HOSE
1 3/4" ID



12 1/2"

18-71218
MOLDED HOSE
1" ID



12 3/4"

18-71337
MOLDED HOSE
1 3/4" ID

STRAIGHT HOSE



18-75100
MOLDED HOSE
Straight 48"
1" ID



18-75125
MOLDED HOSE
Straight 48"
1 1/4" ID

V-BELTS



- 1 High strength synthetic cords resist shockload failure. Their low stretch properties assure uniform performance over the life of the belt.
- 2 The compression section is a special rubber compound that assures smooth and even transfer of load forces to the cords.
- 3 Cogs are molded to precise engineering tolerances to improve flexibility and maintain cord support. Cog geometry provides a large area for air circulation to keep the belt cool and prevent damaging heat build up in the cushion section.
- 4 Rubber edges maintain positive, no-slip contact with pulley grooves for reliable energy transfer.

BELT SIZE LISTING BY NUMBER

Part #	Effective Length (Inches)	Top Width (Inches)	Part #	Effective Length (Inches)	Top Width (Inches)	Part #	Effective Length (Inches)	Top Width (Inches)
18-15290	29	29/64	18-15405	40 1/2	29/64	18-15460	46	29/64
18-15300	30	29/64	18-15410	41	29/64	18-15470	47	29/64
18-15325	32 1/2	29/64	18-15415	41 1/2	29/64	18-15480	48	29/64
18-15345	34 1/2	29/64	18-15430	43	29/64	18-15495	49 1/2	29/64
18-15370	37	29/64	18-15435	43 1/2	29/64	18-15500	50	29/64
18-15380	38	29/64	18-15440	44	29/64	18-15520	52	29/64
18-15390	39	29/64	18-15450	45	29/64	18-15550	55	29/64
18-15400	40	29/64	18-15455	45 1/2	29/64			

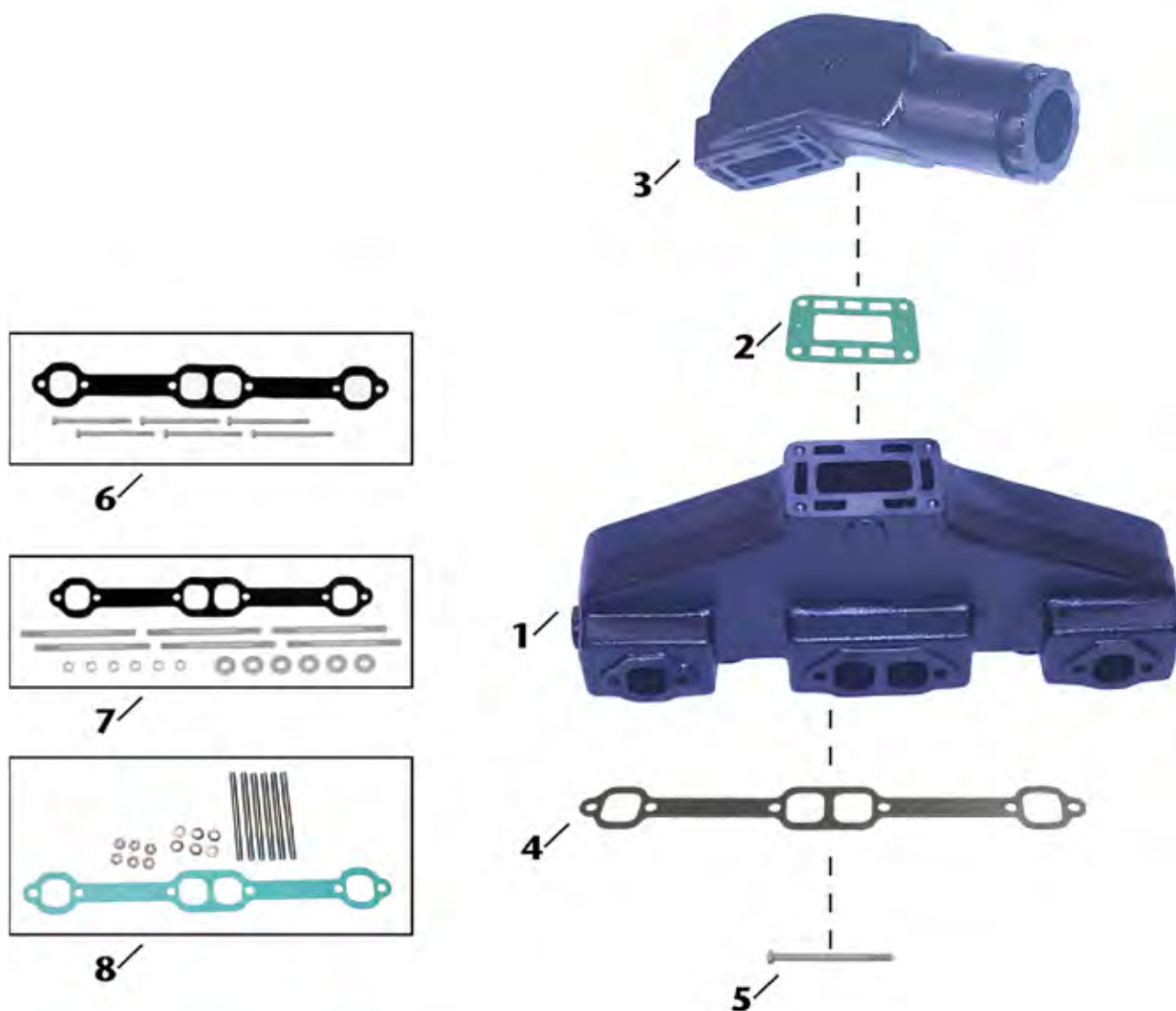
V-BELT INTERCHANGE

Part #	Volvo #	Part #	Volvo #	Volvo #	Part #	Volvo #	Part
18-15325	958303	18-15450	960336	829207	18-15460	# 960336	18-15450
18-15390	958310	18-15450	3858462	841821	18-15430	966382	18-15435
18-15405	958311	18-15455	3852464	950813	18-15410	985357	18-15415
18-15410	950813	18-15460	829207	950818	18-15460	958359-2	18-15435
18-15415	985357	18-15460	950818	952141	18-15500	958498	18-4046
18-4044	966694-2	18-15495	958320	958303	18-15325	966694-2	18-4044
18-15430	841821	18-15500	952141	958310	18-15390	966857	18-4046
18-15435	958314	18-4046	958498	958311	18-15405		
18-15435	958359	18-4046	966857	958314	18-15435		
18-15435	958359-2			958320	18-15495		
18-15435	966382			958359	18-15435		

HOSE INTERCHANGE

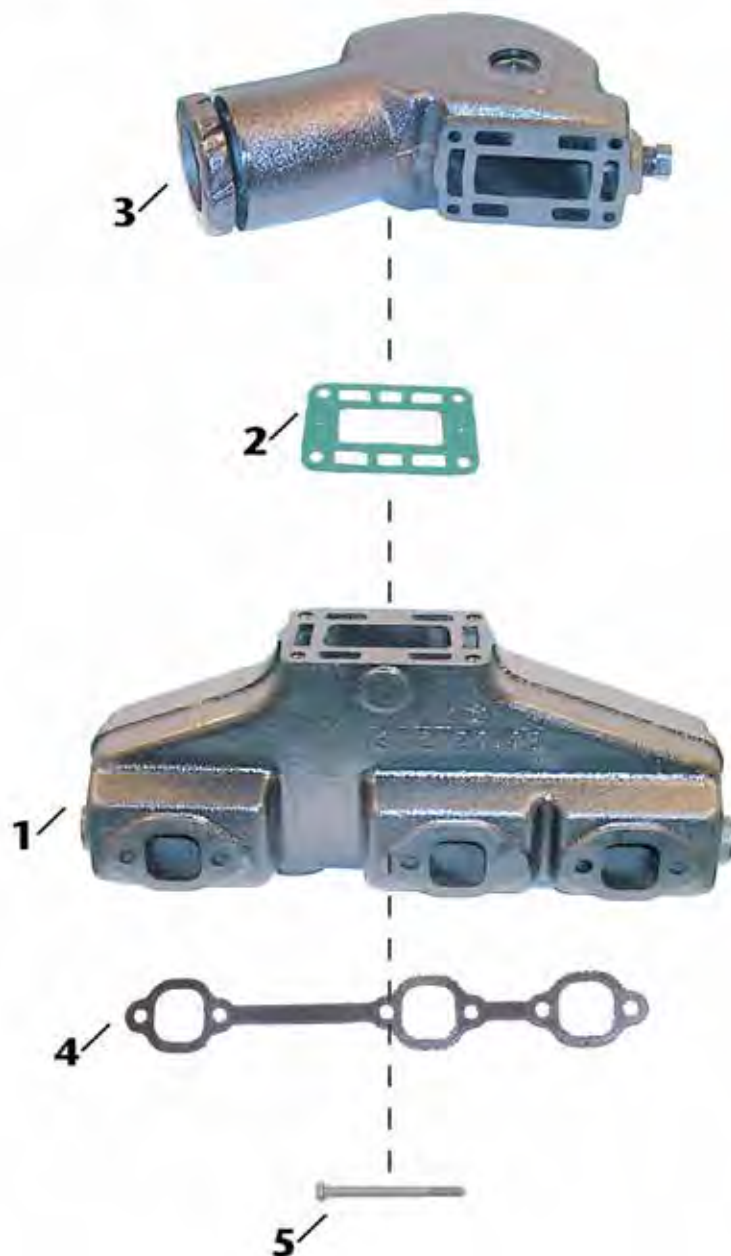
Part #	Volvo #	Part #	Volvo #	Volvo #	Part #	Volvo #	Part #
18-70704	838513	18-75125	826423	826423	18-75125	845792	18-75125
18-70704	856306	18-75125	845792	838513	18-70704	856306	18-70704

**Fits GM Small Block V8 305-350 cu. in.
Models AQ & BB 200, 205, 211, 231, 225,
260, 271, 290, 311, 500, 501, 570, 571 & 572**



	Item No	Description	OE No.	Application
1	18-1931-1	MANIFOLD	835804-6	GM Small Block (V8) 305-350 cu.in. Model AQ & BB 200, 205, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, & 572. Use with Manifold Gasket: 18-2949; Mounting Kit: 18-8511.
2	18-2971	ELBOW GASKET	856039-3	Use with Manifold: 18-1931-1; Elbow: 18-1935-1
3	18-1935-1	ELBOW	855384-4	Use with Manifold: 18-1931-1; Elbow Gasket: 18-2971.
4	18-2949	MANIFOLD GASKET	N/A	Use with Manifold: 18-1931-1; Included in 18-8511 mounting kit.
5	NSS	MOUNTING BOLT	N/A	Included in 18-8511 mounting kit.
6	18-8511	MOUNTING KIT	N/A	Use with Manifold: 18-1931-1.
7	18-8502	MOUNTING KIT	N/A	Use with Manifold: 18-1931-1. Includes mounting studs and hardware.
8	18-8502	MOUNTING KIT	N/A	Use with Manifold: 18-1931-1. Includes mounting studs and hardware.

Fits GM V6 (1993 & Before) AQ 175, 205, 430A/B, 431, 434



	Item No	Description	OE No.	Application
1	18-1932	MANIFOLD	856894-1	GM (V6) (1993 & Before) Model AQ 175, 205, 430 A/B, 432, 434. Use with 18-2909 Manifold Gasket.
2	18-2971	ELBOW GASKET	856039-3	Use with Manifold: 18-1932; Elbow: 18-1936.
3	18-1936	ELBOW	857037-6	Use with Manifold: 18-1932; Elbow Gasket: 18-2971
4	18-2909	MANIFOLD GASKET	N/A	Use with Manifold: 18-1932.
5	NSS	MOUNTING BOLT	N/A	Use to secure 18-2909 to 18-1932.

SIERRA MANIFOLDS ARE PAINTED, PACKAGED AND LEAK TESTED



**18-1848
MANIFOLD**
Replaces: 3857656
Fits: Volvo 4.3L V-6



**18-1898
MANIFOLD**
Port & Starboard
Replaces: Barr CHVA-1-84, Marine Power 0991-110
Fits 454 cu.in. GM big block V8 engines
Use with:
Exhaust Manifold Gasket: 18-0418
***For Exploded View - See Pages 556-557**



**18-1930-1
MANIFOLD**
Replaces: 855387, 834438-4
FITS: Volvo AQ120B, 125A, 140A, 145A, BB140A, 145A
Supplied with Mounting Package
Use with:
Exhaust Manifold Gasket: 18-2991
Mounting Kit: 18-8539



**18-1931-1
MANIFOLD**
Port & Starboard
Replaces: 835804, 856883
FITS: Volvo AQ200D, 200F, 225D, 225E, 225F, 255B, 260A, 271A, 280A, 290A, 311A, AQ500, 570: BB225, 225AV, 225B, 260A, 260AV, 260B, 260C
Supplied with Mounting Package
Use with:
Mounting Kit: 18-8511



**18-1986-1
MANIFOLD**
Port & Starboard
Replaces: 3852374-2, 3857723, 3847501
For: 5.0L & 5.7L GM (New Style)
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8502



**18-1932
MANIFOLD**
Port & Starboard
Replaces: 856894
For: 4.3L Fits: AQ175, AQ430, AQ431A, AQ431B, AQ432, AQ434
Use with:
Exhaust Manifold Gasket: 18-2909



**18-1997-1
MANIFOLD**
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS: GM 283, 305, 307 and 350 CID engines
Use with:
Exhaust Manifold Gasket Set: 18-0604
***For Exploded View - See Pages 558-559**



**18-1936
RISER**
Replaces: 857037
For: 4.3L Fits: AQ175, AQ430, AQ431A, AQ431B, AQ432, AQ434
Use with:
Riser Gasket: 18-2971

18-1999

ELBOW

Replaces: Barr 20-0082

Comes with 18-4364 Exhaust Elbow Kit (open)

If blocked mounting kit is required use 18-8535

Replaces: Barr 20-0082-P

Use with:

Manifold: 18-1997-1

Riser Gasket: 18-2854 open or 18-0476 blocked



18-1935-1

RISER

Replaces: 855384-4, 856891

Use with:

Manifold: 18-1931-1

Exhaust Riser Gasket: 18-2971

Mounting Kit: 18-8510



18-1909-1

RISER

Replaces: OMC 913784, 3855270, 3850456,

Volvo 3855270-9, 3863061

OMC Riser, 4" outlet 7": Fits many GM & Ford center rise manifolds.

Use with:

Manifold: 18-1986-1

Riser Gasket: 18-0943-1 open

Mounting Kit: 18-8507 open



18-1939

RISER

Replaces: Barr 20-0100, Marine Power 0992-593 Barr, Indmar, and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.

Use with:

Manifold: 18-1997-1, 18-1998-1

Riser Gasket: 18-2854 open or 18-0476 blocked

Mounting Kit: 18-4364 open or 18-8535 blocked



18-1907

RISER

Replaces: Barr 20-0102, Indmar 53-2009, 53-2018 Barr and Indmar Ford Small Block V8 302-351cu.in.

Use with:

Manifold: 18-1997-1, 18-1998-1

Riser Gasket: 18-2854 open or 18-0476 blocked

Mounting Kit: 18-4364 open or 18-8535 blocked



18-1991

ELBOW ADAPTER

For use with 3" I.D. Exhaust Hose

Use with:

Manifold Riser: 18-1999

30°



18-1992-1

ELBOW ADAPTER

For 3" I.D. Exhaust Hose

(As used in 18-1987 Exhaust Manifold Conversion Kit)

80°



18-4007

EXHAUST ELBOW

Replaces: 845261

Fits: D30, D40, AD30A, AQAD30, TAMD30A, TMD30A, AD40B, AQAD40A, AQAD40B, AQD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C



18-1949

MANIFOLD SPACER

Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.

Used with:

Manifolds: 18-1998-1, 18-1997-1,

18-1898



18-4364 (Open)

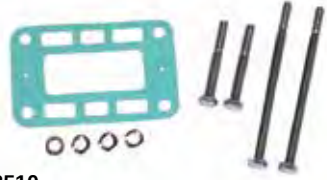
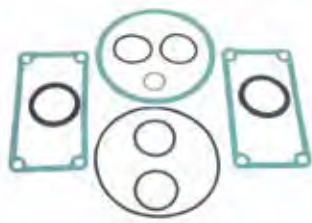
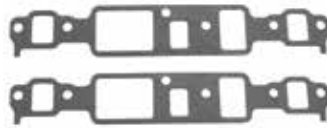
EXHAUST ELBOW KIT

Replaces: Barr 20-0082-P

Use with:

Riser: 18-1999, 18-1907, 18-1939



 18-8502 EXHAUST MANIFOLD MOUNTING KIT OMC GM Small Block V8 305-350cu.in. (1979-89) OMC/Volvo GM Small Block 305-350cu.in. Used with: Manifold: 18-1931-1, 18-1902, 18-1903 & 18-1986-1	 18-8507 EXHAUST ELBOW MOUNTING KIT OMC/Volvo GM Small Block V8 305-350cu.in. Used with: Riser: 18-1909-1	 18-8510 EXHAUST ELBOW MOUNTING KIT Volvo GM Small Block V8 305-350cu.in. (Models: AQ and BB200, 205, 211, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, 572) Used with: Riser: 18-1935-1
 18-8511 EXHAUST MANIFOLD MOUNTING KIT Volvo GM Small Block V8 305-350cu.in. (Models: AQ and BB200, 205, 211, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, 572) Used with: Manifold 18-1931-1	 18-8535 (Blocked) EXHAUST ELBOW MOUNTING KIT Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in. Used with: Riser: 18-1939, 18-1999, and 18-1907	 18-8536 EXHAUST ELBOW MOUNTING KIT Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in. Used with: Manifold: 18-1997-1
 18-8538 EXHAUST MANIFOLD MOUNTING KIT Barr and Indmar Ford Small Block V8 302-351cu.in. Used with: Manifold: 18-1998-1	 18-8539 EXHAUST MANIFOLD MOUNTING KIT Volvo 4 Cylinder B20 2.3 and 2.5L (Models: AQ 120, 125, 131, 140, 145, and 151. BB140, 145, 230, and 250) Volvo 4 Cylinder B20 2.3 and 2.5L (Models: AQ 120, 125, 131, 140, 145, and 151. BB140, 145, 230, and 250) Used with: Manifold: 18-1930-1	 18-19360 HARDWARE KIT Used with: Riser: 18-1936
 18-0146 HEAT EXCHANGER GASKET SET Fits: B21, B23, AQ120B, AQ125A, AQ140A, BB140A, AQ125B, AQ145A, AQ145B, BB145A	 18-0337 HEAT EXCHANGER GASKET SET Fits: AD40B, AQAD40A, AQAD40B, TAMD40A, TAMD40B, TMD40B, TMD40C	 18-4408 INTAKE MANIFOLD GASKET SET Replaces: 3850379 Fits: 4.3L GL, GS, GI
 18-0476 (Blocked) RISER BLOCKOFF GASKET Replaces: Barr 01-0105 Indmar & Marine Power Ford Small Block V8 302-351cu.in. Used with: Riser: 18-1939, 18-1999 & 18-1907	PKG. OF 2  18-2854 (Open) 18-2854-9① EXHAUST ELBOW GASKET Replaces: Barr 01-0107 Used with: Manifold: 18-1999, 18-1939, 18-1907	PKG. OF 2  18-2875 18-2875-9① EXHAUST ELBOW GASKET Replaces: 3850495 For: 3.0L GS, GL, GLM, GLP, GSM, GSP

① Priced per Package

PKG. OF 2  18-2902 18-2902-9① MANIFOLD GASKET Replaces: 3852468 For: 5.0L GL, GXI, OSI, 5.7L GL, GI, GXI, GIL, GXIL, OSI, GXIL, OSXI	PKG. OF 2  18-2949 18-2949-9① EXHAUST MANIFOLD GASKET Replaces: Barr CHV-47-000 Used with: Manifold: 18-1986-1, 18-1997-1 and 18-1931-1 AQ200, 225, 260, 271, 290, 311	 18-2971 EXHAUST MANIFOLD GASKET Replaces: 835908-5, 856039-3 Used with: Riser: 18-1935-1												
PKG. OF 4  18-2991 18-2991-9① EXHAUST MANIFOLD GASKET Replaces: 855967, 855383 Used with: Manifold: 18-1930-1 AQ200, 225, 260, 271, 290, 311	 18-4461 HOSE BARB 3/4" - 14 NPT x 1" Hose Corrosion Resistant Brass Fitting	 PIPE PLUGS <table><thead><tr><th>Part #</th><th>Thread Size</th></tr></thead><tbody><tr><td>18-4256</td><td>1/4"</td></tr><tr><td>18-4257</td><td>1/4"</td></tr><tr><td>18-4258</td><td>3/4"</td></tr><tr><td>18-4263</td><td>1/8" - 27 NPT</td></tr><tr><td>18-4264</td><td>3/8" - 18 NPT</td></tr></tbody></table> 56507 Pipe Sealant with Teflon® is recommended for use on plug threads.	Part #	Thread Size	18-4256	1/4"	18-4257	1/4"	18-4258	3/4"	18-4263	1/8" - 27 NPT	18-4264	3/8" - 18 NPT
Part #	Thread Size													
18-4256	1/4"													
18-4257	1/4"													
18-4258	3/4"													
18-4263	1/8" - 27 NPT													
18-4264	3/8" - 18 NPT													

DRAIN TAPS

Part #	Replaces:
18-4216	807036
18-4217	82744
18-4218	82745
18-4218D②	
18-4219	829592
18-4697	
18-4699	
18-3223-9 ③	

Bulk pack of 12 (18-4218)
Use with most OEM manifolds

DRAIN TAP APPLICATION			
Model	Thread Size	Location	Tap
MD1A,B,2A,B,3B,5A,B,MD6A	10 x 1	Cyl Block	18-4216
AQ90,95,100,105,110,115,120,130,140A,145A,B, 151A,B,170,171A,MB18,20,BB30,100,MD19,21,32	1/8" NPT	Cyl Block	18-4217
AQ90,95,100,110,115,120,125A,B,130,131A,140A,145A,B, 151A,B,171A,MB18,MB20,BB30,100,AQD40,AQAD40,TMD40	1/4" NPT	Cyl Block	18-4218
MD5C,11C,D,17C,D	1/8" NPT	Cyl Block	18-4219
B18, B20, B21, B23, B25, B30, D31,	1/4" NPT	Oil Cooler	18-4699
D40, 2001, 2002, 2003 V6, B23, B25, D30, D31, D40, D41	1/4" NPT	Oil Cooler	18-4697

① Priced per Package

② Items ending in "D" are Display Packaged - Regular number is Non-Display

③ This product is priced per piece. To order priced per package, please add -9 to the part number

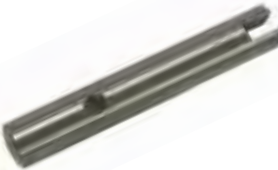
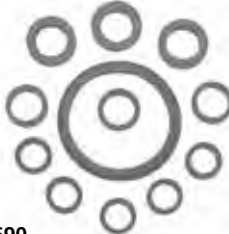
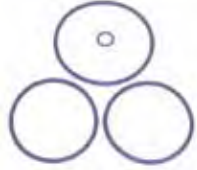
Model	Exhaust Manifold	Exhaust Elbow	Manifold Mounting Kits	Exhaust Elbow Kits	Manifold Gasket	Elbow Gasket
230	18-1930-1	-	18-8539	-	18-2991	-
250	18-1930-1	-	18-8539	-	18-2991	-
AQ120B	18-1930-1	-	18-8539	-	18-2991	-
AQ125A	18-1930-1	-	18-8539	-	18-2991	-
AQ131A,B,C,D	18-1930-1	-	18-8539	-	18-2991	-
AQ140A	18-1930-1	-	18-8539	-	18-2991	-
AQ145A,B	18-1930-1	-	18-8539	-	18-2991	-
AQ151A,B,C	18-1930-1	-	18-8539	-	18-2991	-
AQ200C,D/280	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ200D,F	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ225C,D/280	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ225D,E,F	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ255A,B/280	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ260A,B	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ290A	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ430	18-1932	18-1936	-	-	18-2909	18-2971
AQ431	18-1932	18-1936	-	-	18-2909	18-2971
AQ432	18-1932	18-1936	-	-	18-2909	18-2971
AQ434	18-1932	18-1936	-	-	18-2909	18-2971
BB140A	18-1930-1	-	18-8539	-	18-2991	-
BB145A	18-1930-1	-	18-8539	-	18-2991	-
BB225A,B,C	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
BB260A,B,C	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
500B	-	18-1936	-	-	18-2909	18-2971
501B	-	18-1936	-	-	18-2909	18-2971
570	18-1931-1	18-1935-1	-	-	18-2909	18-2971
572	-	18-1936	-	-	18-2909	18-2971
740B	-	18-1936	-	-	18-2909	18-2971
LK 4.3L	-	18-1936	-	-	18-2909	18-2971
LK 5.7L	18-1986-1	18-1909-1	18-8502	18-4364⑦/18-8535⑧	18-2949	18-2854⑦/18-0476⑧
HU 5.7 Gi	18-1986-1	18-1909-1	18-8502	18-4364⑦/18-8535⑧	18-2949	18-2854⑦/18-0476⑧
MD 5.7GL / 5.7Gi	18-1986-1	18-1909-1	18-8502	18-4364⑦/18-8535⑧	18-2949	18-2854⑦/18-0476⑧
NC5.7 GL / 5.7Gi	18-1986-1	18-1909-1	18-8502	18-4364⑦/18-8535⑧	18-2949	18-2854⑦/18-0476⑧

⑤ Volvo Configuration Match (Bolts Used in Hardware Kit)

⑦ Open Gasket

⑥ OMC Configuration Match (Studs Used in Hardware Kit)

⑧ Closed Gasket

PKG. OF 5  18-4236 18-4236-9① WASHER Replaces: 941907	 18-4150 WATER PUMP SHAFT Replaces: 812994 For Pump Without Ball Bearing AQ90, 95, 100, 105, 110, 115, 120, 130, MD3B, 17C	 18-2774 MOLDED HOSE Replaces: 875847 AQ290, AQ290DP Includes (2) 18-7306 Clamps	 18-2775 MOLDED HOSE Replaces: 875822 AQDRIVE UNITS 200, 250, 270, 270T, 275, 280, 280T, 280PT, DP UNIT: 280 Includes (2) 18-7306 Clamps
 18-2776 MOLDED HOSE Replaces: 832831 AQ270T, 280T Includes (2) 18-7306 Clamps	 18-0163 COOLING PIPE GASKET SET For: B30, AQ165A, AQ170A, AQ170B, AQ170C, BB165A, BB170A, BB170B, BB170C	 18-0376 COOLING PIPE GASKET SET Fits: D6, D7, MD6A, MD6B, MD7A, MD7B	 18-0377 COOLING PIPE GASKET SET Fits: B21, B23, AQ120B, AQ125A, AQ140A, BB140A, AQ125B, AQ145A, AQ145B, BB145A
 18-0590 COOLING PIPE GASKET SET Fits: B20, AQ125A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C	 18-0648 COOLING PIPE GASKET SET Fits: D11, D17, MD11C, MD11D, MD17C, MD17D	 18-3889 COOLING PIPE GASKET SET Fits: B23, B25, 230A, 230B, AQ131A, AQ131B, AQ131C, AQ131D, 250A, 250B, 251A, AQ151A, AQ151B, AQ151C, AQ171A, AQ171C	 18-0606 COOLING PIPE GASKET SET Fits: B18, B20, AQ60F, AQ90, AQ95, AQ95A, AQ110, AQ120, BB30, BB100, MB18, AQ105A, MB20A, MB20B, MB20C
 18-0907 OIL DRAIN PLUG GASKET SET For oil plugs: Fits: 200, 250, 270, 270T, 275, 275A	 18-3890 OIL COOLER GASKET SET Fits: B20, B21, B23, B25, B30, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C, AQ120B, AQ125A, AQ140A, BB140A, 230A, 230B, AQ145A, AQ145B, BB145A, 250A, 250B, 251A, AQ151A, AQ151B, AQ151C, AQ171A, AQ171C, AQ165A, AQ170A, AQ170B, AQ170C, BB165A, BB170A, BB170B, BB170C	 18-2777 THERMOSTAT HOUSING Replaces: 854031 *AQ120B, *AQ125A, B, AQ130A, B, D, *AQ130C, *AQ131A, AQ140A, AQ145A, *AQ165A, *AQ170A, B, C, *AQ175A, AQ200D, AQ225D, *AQ225E, AQ260A, AQ260B, AQ290A, *AQAD31A, AQD40A, AQD21A, AQAD40A * Models with Power Trim	 18-2778 THERMOSTAT HOUSING Replaces: 832846 AQ140A, AQ145A, AQ165A, AQ170A, *AQ175D, AQ200D, AQ225D, AQ260A, AQ290A, *AQ280, *AQ280L, AQAD30A, AQAD40A, B *Models with Power Trim
 18-3557 THERMOSTAT Replaces: 21148403 143°	 18-3558 THERMOSTAT Replaces: 3853799	 18-3654 THERMOSTAT KIT (60°C) Replaces: 875779	 18-3539 THERMOSTAT KIT Closed Cooling System (Includes sealing ring) Replaces: 3831426

① Priced per Package

 18-3538 THERMOSTAT KIT (Includes sealing ring) Replaces: 3831424	①18-3676D Display Package  18-3676 THERMOSTAT KIT Replaces: 3853983 140° — Contains — <table><tr><th>Part #</th><th>OE#</th><th>Description</th></tr><tr><td>18-7170</td><td>3852071</td><td>O-Ring</td></tr><tr><td>18-2917</td><td>3852111</td><td>Gasket</td></tr><tr><td>—</td><td>3853983</td><td>Thermostat</td></tr></table>	Part #	OE#	Description	18-7170	3852071	O-Ring	18-2917	3852111	Gasket	—	3853983	Thermostat	①18-3670D Display Package  18-3670 THERMOSTAT KIT — CONTAINS — <table><tr><th>Part #</th><th>O.E.#</th><th>Desc.</th></tr><tr><td>18-3558</td><td>3853799</td><td>Thermostat</td></tr><tr><td>18-2858</td><td>3852127</td><td>Thermostat Housing Cover Gasket</td></tr><tr><td>18-0929</td><td>3852120</td><td>Thermostat Gasket</td></tr></table>	Part #	O.E.#	Desc.	18-3558	3853799	Thermostat	18-2858	3852127	Thermostat Housing Cover Gasket	18-0929	3852120	Thermostat Gasket	①18-3677D Display Package  18-3677 THERMOSTAT KIT Replaces: 3856961 160° — Contains — <table><tr><th>Part #</th><th>OE#</th><th>Description</th></tr><tr><td>18-7170</td><td>3852071</td><td>O-Ring</td></tr><tr><td>18-2917</td><td>3852111</td><td>Gasket</td></tr><tr><td>—</td><td>3856961</td><td>Thermostat</td></tr></table>	Part #	OE#	Description	18-7170	3852071	O-Ring	18-2917	3852111	Gasket	—	3856961	Thermostat
Part #	OE#	Description																																					
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18-2917	3852111	Gasket																																					
—	3856961	Thermostat																																					
 18-3656 THERMOSTAT KIT (60°C) Replaces: 876097, 875781	①18-3658 Display Package  18-3658 THERMOSTAT KIT (74°C) Replaces: 875784, 877349	 18-3659 THERMOSTAT KIT (71°C) Replaces: 875785	 18-3660 THERMOSTAT KIT (76°C) Replaces: 875787, 3831425																																				
 18-3662 THERMOSTAT KIT (62°C) Replaces: 875794, 876305	 18-3663 THERMOSTAT KIT (55°C) Replaces: 875791	 18-3664 THERMOSTAT KIT (74°C) Replaces: 875795	 18-3665 THERMOSTAT KIT (60°C) Replaces: 875796																																				
 18-3666 THERMOSTAT KIT (82°C) Replaces: 875580	 18-3615 THERMOSTAT - RAW WATER Replaces: 3587597	 18-3617 THERMOSTAT KIT	 18-3620 THERMOSTAT KIT																																				
 18-3621 THERMOSTAT KIT	 18-3626 THERMOSTAT KIT	 18-3618 THERMOSTAT KIT - RAW WATER COOLED	 18-3619 THERMOSTAT KIT - FRESH WATER COOLED																																				

THERMOSTAT APPLICATION ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display

RAW WATER (OPEN) COOLING SYSTEM - RAW (RIVER, LAKE, SEA) WATER RUNS THROUGH CYLINDER BLOCK								
Model	Version	Identifier	Model Year	Thermostat	Seal	Gasket	Thermostat & Seal Kit	Complete Kit Thermostat Seal Gasket
AQ90			1962-1964	NSS	18-2933		18-3656	
AQ95			1964-1968	NSS	18-2933		18-3656	
AQ100			1961-1963	NSS	18-2933		18-3656	
AQ130	A, B, C, D		1968-1977	NSS	18-2933		18-3656	
AQ115	A, B		1969-1975	NSS	18-2933		18-3656	
AQ140	A		1975-1979	NSS	18-2933	18-7181	18-3666	18-3620
AQ120	B		1977-1980	NSS	18-2933	18-7181	18-3666	18-3620
AQ145	A, B		1979-1985	NSS	18-2933	18-7181	18-3666	18-3620
AQ125	A, B		1981-1985	NSS	18-2933	18-7181	18-3666	18-3620
AQ131	A, B, C, D		1985-1989	NSS	18-2933	18-7181	18-3666	18-3620
230	A, B		1989-1993	NSS	18-2933	18-7181	18-3666	18-3620
AQ151	A, B, C		1985-1989	NSS	18-2933	18-7181	18-3666	18-3620
AQ171	A, C		1986-1989	NSS	18-2933	18-7181	18-3666	18-3620
250	A, B		1986-1993	NSS	18-2933	18-7181	18-3666	18-3620
251	A		1989-1992	NSS	18-2933	18-7181	18-3666	18-3620
3.0 GL, GS		MD,HU,NC	1993-1996	18-3558	18-0929	18-2858		18-3670
3.0 GL, GL, GSP, GLP, GLM		LK,BY,WT,EF	1996-2000	18-3558	NSS	18-0164		18-3621
3.0 GLP, GLM, GSP, GSM	A, B, C, D, E, J		2000-Current	18-3558	NSS	18-0164		18-3621
3.0 GXi, 3.0GXiC	J		2009-Current	18-3557	NSS	18-0164		18-3626
AQ175			1981-1985	18-3551	18-2933	18-0398		18-3662
AQ205	A		1988-1989	18-3551	18-2933	18-0398		18-3662
431	A, B		1989-1991	18-3551	18-2933	18-0398		18-3662
430	A, B		1990-1991	18-3551	18-2933	18-0398		18-3662
432	A		1992-1993	18-3551	18-2933	18-0398		18-3662
434	A		1992-1993	18-3551	18-2933	18-0398		18-3662
4.3 (All Models)		MD,HU,NC,LK, BY,WT,EF	1993-2000	NSS	18-7170	18-2917		18-3677
4.3 (All Models)	A, B		2001-2002	NSS	18-7170	18-2917		18-3677
4.3 (All Models)	C, D, E, F, G, J		2002-Current	NSS	NSS	18-2917	18-3615	18-3618
AQ190	A		1976-1977	18-3551		18-0398		18-3662
AQ200	B,C		1974-1976	18-3551		18-0398		18-3662
AQ225	B, C		1974-1976	18-3551		18-0398		18-3662
AQ200	D, F		1977-1986	18-3551		18-0398		18-3662
AQ225			1977-1986	18-3551	18-2933	18-0398		18-3662
AQ211	A		1986-1989	18-3551	18-2933	18-0398		18-3662
AQ231			1986-1989	18-3551	18-2933	18-0398		18-3662
500			1989-1993	18-3551	18-2933	18-0398		18-3662
501			1989-1993	18-3551	18-2933	18-0398		18-3662
5.0 FiP, FLP		MD,HU,NC	1993-1996	NSS	18-7170	18-2917		18-3677
5.0 GiP, GLP		BY,WT,EF	1997-2000	NSS	18-7170	18-2917		18-3677
5.0 GL, GXi, OSi	A, B		2001-2003	NSS	18-7170	18-2917		18-3677
5.0 (All Models)	C, D, E, F, G, H, J, K		2002-Current	NSS	NSS	18-2917	18-3615	18-3618
AQ271	A, B		1986	18-3551	18-2933	18-0398		18-3662
AQ260	A, B		1979-1985	18-3551	18-2933	18-0398		18-3662
AQ311	A		1986-1987	18-3551	18-2933	18-0398		18-3662
AQ271	C		1986-1989	18-3551	18-2933	18-0398		18-3662
AQ255	A, B		1977-1978			18-0398		
571	A		1989-1992	18-3551	18-2933	18-0398		18-3662
5.7 (All Models)		MD, HU, NC, LK, BY, WT, EF	1993-2000	NSS	18-7170	18-2917		18-3677
5.7 (All Models Except OSi)	A, B, C		2001-2003	NSS	18-7170	18-2917		18-3677
5.7 OSi, OSXi	B, C		2001-2003	NSS	NSS	18-2917	18-3615	18-3618
5.7 (All Models)	D, E, F, G, H, J, K		2002-Current	NSS	NSS	18-2917	18-3615	18-3618
5.8 (All Models)		HU, NC	1993-1996	NSS	18-7170	18-2917		18-3677
740	A, B		1991-1993	18-3551	18-2933	18-0398		18-3662
7.4 (All Models)		MD, HU, NC, LK, BY, WT, EF	1993-2000	NSS	18-7170	18-2917		18-3676
8.1 (All Models)			2000-Current	NSS	18-7170	NSS		18-3617
8.2 (All Models)		MD, HU, NC, LK, BY, WT, EF	1993-2000	NSS	18-7170	18-2917		18-3676
FRESH WATER (CLOSED) COOLING SYSTEM - ENGINE IS EQUIPPED WITH RESEVOIR TO HOLD ANTI-FREEZE								
4.3, 5.0, 5.7 (All Models)			1993 - Current	NSS	18-2933	18-2917	18-3539	18-3619
5.8 (All Models)			1993 - 1996	NSS	18-2933	18-2917	18-3539	18-3619
7.4 (All Models)			1991 - 2000	NSS	18-2933	18-2917	18-3539	18-3619
8.1 (All Models)			2000-Current	NSS	18-2933	18-2917	18-3539	18-3619
8.2 (All Models)			1993 - 2000	NSS	18-2933	18-2917	18-3539	18-3619

18-1476 CAMSHAFT KIT

Fits: AQ165A, AQ170A, AQ170B, AQ170C, BB165A, BB170A, BB170B, BB170C



18-1477 CAMSHAFT KIT

Fits: B18, B20, AQ60F, AQ90, AQ95, AQ110, AQ120, BB30, BB100, MB18, AQ105, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C



18-1478 CAMSHAFT

Replaces: 1218674

Fits: B18, B20, AQ60F, AQ90, AQ95, AQ95A, AQ110, AQ120, BB30, BB100, MB18, AQ105A, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C



18-1479 CAMSHAFT

Replaces: 461511

Fits: B30, AQ165A, AQ170A, AQ170B, AQ170C, BB165A, BB170A, BB170B, BB170C



	Part #	Type	O.E. #	Application
	18-4464	Exhaust	829620	D1, D2, D3, 3AA, D17, AQD2B, MD1B, MD2B, MD3B, MD11C, MD11D, MD17C, MD17D
	18-4469	Exhaust	1542389	D40, AD40B, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C
	18-4470	Exhaust	419735	B20, B30, AQ105A, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C
	18-4471	Exhaust	838638	D31, D32, D41, D42, D43, AD31L-A, AD31P-A, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31L-A, KAD32PA, AD41L-A, AD41P-A, D41L-A, TAMD41H-A, TAMD41L-A, TAMD41P-A, TMD41A, TMD41L-A, KAD42A, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A
	18-4463	Intake	833188	D1, D2, D3, 3AA, D17, AQD2B, MD1B, MD2B, MD3B, MD11C, MD11D, MD17C, MD17D
	18-4466	Intake	838637	D31, D32, D41, D42, D43, AD31L-A, AD31P-A, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31L-A, KAD32PA, AD41L-A, AD41P-A, D41L-A, TAMD41H-A, TAMD41L-A, TAMD41P-A, TMD41A, TMD41L-A, KAD42A, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A
	18-4467	Intake	1542472	D40, AD40B, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C
	18-4468	Intake	419734	B20, B30, AQ105A, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C

VALVES

18-4465 VALVE GUIDE

Replaces: 3582609

for exhaust: 230, 250, AQ115, BB115, MB20, AQ130, AQ165, BB165, AQ170, BB170, AQD21A, MD21A, AQ120B, AQ125A, AQ140A, BB140A, AQ125B, AQ131A, AQ131B, AQ131C, AQ131D, AQ145A, BB145A, AQ145B, AQ151A, AQ151B, AQ151C, MB10



18-4472 VALVE LIFTER

Replaces: 1218630

Fits: B18, B20, B30, AQ120, AQ90, AQ95, AQ110, AQ120, BB30, BB100, MB18, AQ105A, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C, AQ165A, AQ170A, AQ170C, BB165A, BB170A, BB170B, BB170C



18-4473 VALVE GUIDE

Replaces: 419653, 35882561

Fits: AQ115, BB115, MB20, AQ130, AQ165, AQ170, BB170, AQD21A, MD21A, KAMD42A, KAD42A, KAMD42P, KAD42P, MD11, MD17, MD1B, MD2B, MD3B, MD30, TMD30, TAMD30, AQAD30, MD31A, TMD31B, TAMD40, AQAD40, TAMD42B, KAMD42B, KAD42B, TMD31D, TAMD31D, AD31D, AD31XD, TMD41B, TAMD41B, D41B, TMD41D, TAMD41D, D41D, AD41D



18-4474 VALVE GUIDE

Replaces: 419652, 3582606

For intake: Fits: 230, 250, AQ115, BB115, MB20, AQ130, AQ165, BB165, AQ170, BB170, AQD21A, MD21A, AQ120B, AQ125A, AQ140A, BB140A, AQ125B, AQ131A, AQ131B, AQ131C, AQ131D, AQ145A, BB145A, AQ145B, AQ151A, AQ151B, AQ151C, MB10



18-4029 TIMING BELT

Replaces: 463377

AQ120B, 125A, B, 131A, B, C, D 140, 145, 151A, B, C, 230, 250, BB140A, 145A, B 4 Cyl.



18-4044 DRIVE BELT

Replaces: 834548, 966694-2

Generator: AQ120B, 125A, 140A, 145A, 165, 170A, B, C



18-4046 DRIVE BELT

Replaces: 958498, 966857

Generator: AQ175A, 200A, B, C, D, 225A, B, 260A, B, 280A, 290A
Water Pump AQ210
V-6, V-8





EXPANSION PLUGS

Part #	Pkg.	O.E. #	Size
18-4200 ① ②	5	477024	35MM (1.375")
18-4201 ① ②	5	192212	45MM (1.770")
18-4245 ②	5	463902	42MM (1.655")
18-4246 ②	5	463903-5	35MM (1.375")
18-4247 ②	5	463904	45MM (1.770")

① Stainless Steel

② This product is priced per piece. To order priced per package, please add -9 to the part number.



18-2367 CYLINDER HEAD NUT

Replaces: 943414

For cylinder head: Fits: D1, D2, D3, D11, D17, MD1B, AQD2B, MD2B, MD11C, MD11D, MD3B, MD17C, MD17D



18-2793 SEAL RING KIT

Replaces: 875550

For cylinder liner: Fits: D11, D17, MD11C, MD11D, MD17C, MD17D: NOTE: Model MD11 requires two 18-2793 and Model MD17 requires three 18-2793



18-1727

RUBBER CUSHION

Replaces: 803762

For propeller shaft coupler:

Fits: B18, B20, B30, MB10, 2001, 2002, 2003, 2010, 2020, 2030, 2040, D1, D2, D3, D5, D6, D7, D11, D17, D21, D22, D29, D32, BB30, BB100, BB115, BB165, BB170, MB10A, MB18, MB20, MD1, MD2, MD3, MD5, MD6, MD7, MD11, MD17, MD21, MD22, MD29, MD32



18-4005

ENGINE MOUNT

Replaces: 833950

Fits: D5, D6, D7, D11, D17, MB10, MB10A, MD5A, MD5B, MD5C, MD6A, MD6B, MD7A, MD7B, MD11C, MD11D, MD17C, MD17D



18-7907

AIR FILTER

Replaces: 858488

Fits: D31, D41, D42, AD31A, AD31B, AD31D, AD31L-A, AD31P-A, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31A, TMD31B, TMD31D, TMD31L-A, AD41A, AD41B, AD41D, AD41L-A, AD41P-A, AQAD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41L-A, TAMD42B, TAMD42WJ-A



18-7908

AIR FILTER

Replaces: 3582358

Fits: D31, D41, AD31A, AD31B, AD31D, AD31L-A, AD31P-A, AD31XD, AQAD31A, TAMD31A, TAMD31B, TAMD31D, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31A, TMD31B, TMD31D, TMD31L-A, AD41D, AD41L-A, AD41P-A, AQAD41A, AQD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41L-A



18-7890

AIR FILTER

Replaces:

463505, 876185

MD30, MD40, KAD42A, KAMD42A
Diesel



18-0035

DIESEL OIL FILTER, FULL FLOW

Replaces: 3582732

Fits: D4-180i-B, D4-180i-C, D4-210A-A, D4-210A-B, D4-210i-A, D4-210i-B, D4-225A-B, D4-225A-C, D4-225i-B, D4-225i-C, D4-260A-A, D4-260A-B, D4-260A-C, D4-260D-B, D4-260D-C, D4-260i-A, D4-260i-B, D4-260i-C, D4-300A-A, D4-300A-C, D4-300D-A, D4-300D-C, D4-300i-A, D4-300i-C, D6-280A-A, D6-280A-B, D6-280i-A, D6-280i-B, D6-310A-A, D6-310A-B, D6-310D-A, D6-310D-B, D6-310i-A, D6-310i-B, D6-330A-A, D6-330A-C, D6-330D-B, D6-330D-C, D6-330i-B, D6-330i-C, D6-350A-A, D6-350A-B, D6-370A-B, D6-370A-C, D6-370D-B, D6-370D-C, D6-370i-A, D6-370i-B, D6-370i-C, D6-435D-A, D6-435D-C, D6-435i-A, D6-435i-C



18-0036

DIESEL OIL FILTER, BYPASS

Replaces: 3582733

Fits: D4-180i-B, D4-180i-C, D4-210A-A, D4-210A-B, D4-210i-A, D4-210i-B, D4-225A-B, D4-225A-C, D4-225i-B, D4-225i-C, D4-260A-A, D4-260A-B, D4-260A-C, D4-260D-B, D4-260D-C, D4-260i-A, D4-260i-B, D4-260i-C, D4-300A-A, D4-300A-C, D4-300D-A, D4-300D-C, D4-300i-A, D4-300i-C, D6-280A-A, D6-280A-B, D6-280i-A, D6-280i-B, D6-310A-A, D6-310A-B, D6-310D-A, D6-310D-B, D6-310i-A, D6-310i-B, D6-330A-A, D6-330A-C, D6-330D-B, D6-330D-C, D6-330i-B, D6-330i-C, D6-350A-A, D6-350A-B, D6-370A-B, D6-370A-C, D6-370D-B, D6-370D-C, D6-370i-A, D6-370i-B, D6-370i-C, D6-435D-A, D6-435D-C, D6-435i-A, D6-435i-C



SEE PAGES 152-154 FOR ADDITIONAL INFORMATION

OIL FILTERS

Part #	O.E. #	Application
18-8003	8692305	—
18-7824-1	835440	Short GM Filter
18-7876	3850559	Long GM Filter
18-7878-1	430143, 1266286, 3517857	Short Ford Filter
18-7879	841750	V-6 GM

DIESEL OIL FILTER

18-0032	847741	—
18-0033	478436	—
18-0034	477556	—
18-7880	466634	TAMD100, TMD102, TMD121, TMD122, TAMD122 & TAMD162
18-7884	834337	—
18-7974	3827069	—



18-7974

OIL FILTER

Replaces: 3827069

Thread Specs: 18mm x 1.5

Fits: Diesel Models AQD21A-B, AQD32A, MD21A/B, MD32A, TAMD61A, TAMD62A, TAMD63L-A, TAMD63P-A, TAMD71A/B, TAMD72A, TAMD73P-A, TAMD73WJ-A, TAMD74A-A, TAMD74A-B, TAMD74C-A, TAMD74C-B, TAMD74P-B, TAMD75P-A

CYLINDER HEAD ASSEMBLIES

All cylinder heads are new castings and complete assemblies with new - stainless steel valves, hardened steel exhaust seats, valve springs, valve locks, and retainers.

All GM cylinder heads utilize high performance screw-in rocker arm studs in place of factory press in rocker arm studs.



18-4484
CYLINDER HEAD ASSEMBLY

Fits: 5.7L V-8 GM (1969-86) with 12 intake manifold mounting bolts, perimeter mount valve cover



18-4485
CYLINDER HEAD ASSEMBLY

Fits: 5.7L V-8 GM (1987-95) with press in rocker arm studs with 12 intake manifold mounting bolts- (4 inside intake manifold bolts at 23 degrees), center mount valve covers



18-4486
CYLINDER HEAD ASSEMBLY

Fits: 5.7L V-8 GM Vortec (1996-Up) with press in rocker arm studs with 8 intake manifold mounting bolts, composite valve cover



18-4489
CYLINDER HEAD ASSEMBLY

Fits: 2.5L/3.0L GM (1968-95) (non MerCruiser LX models) (1968-95)



18-4491
CYLINDER HEAD ASSEMBLY

Replaces 4.3L Vortec V-6 (1996-Up) with screw in rocker arm studs (non-adjustable valve train), 8 intake manifold mounting bolts, center mount valve cover. NOTE: not for use with engines using factory roller rocker arms.



18-4495
CYLINDER HEAD ASSEMBLY

Replaces: 3854339, 3853894
Fits: (1980& Up) 5.0L Ford with D-shape 58 cc combustion chamber



18-4501
CYLINDER HEAD

Fits: 5.0L Vortec



18-4502
CYLINDER HEAD
High Performance

Aluminum cylinder head sold in pairs only. This utilizes a 185cc intake runner/62cc exhaust runner and 2.02/1.60 stainless valves placed in a 72cc combustion chamber.
Fits: 5.7, 6.2L GM small block V-8



18-1400
HYDRAULIC LIFTER
Replaces: 3856127
GM 4.3L/V-6 Late/5.0L/5.7L



18-1401
HYDRAULIC LIFTER
Replaces: 3853847, 985316
Ford 302/351
Ford 5.0L & 5.8L



18-1402
HYDRAULIC LIFTER
Replaces: 3854033, 502036
GM 2.5L/120
For: Volvo 3.0L/181 CID GM 3.0L, 4.3L, 5.0L & 5.7L

**ALL PISTONS
ARE SUPPLIED COMPLETE WITH PISTON RINGS AND WRIST PIN.**



RINGS

STD	OMC / VOLVO
18-3937	*14089025
18-3937	328506
18-3937	3853960
18-3937	914555
18-3937	3853268
18-3937	985083, 986336
18-3940	328536
18-3944	370409

RINGS (Cont.)

STD	OMC / VOLVO
.020	
18-3939	3854252
18-3939	914556
.030	
18-3938	*14089026
18-3938	328516
18-3938	914557

PISTONS

18-4161	3853340
	914816
18-4173	*14077948
18-4173	3911020
.020	
18-4160	3853477, 915236
.030	
18-4164	*14077949
	3911023
* OMC References GM Number	

PISTON/ RING APPLICATION

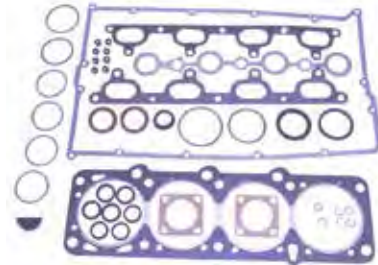
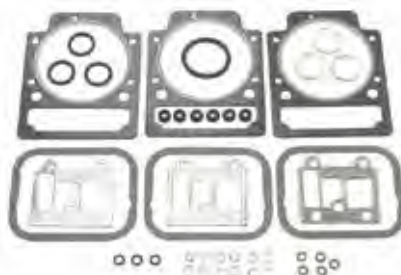
VOLVO		PISTONS			RINGS			Qty.
Model	Serial Number	Std.	.020	.030	Std.	.020	Per .030	Eng.
GM								
2.5L/153 CID		18-4180	18-4183	-	18-3942	-	-	4
3.0L/181 CID		18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
4.3L/V-6		18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
5.0L/305 CID		-	-	18-4178	18-3944	-	-	8
5.7L/350 CID		18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
7.4L/454 CID		18-4171	18-4189	18-4172	18-3940	18-3950	18-3941	8
FORD								
5.0L/302 CID		-	-	-	18-3937	18-3939	18-3938	8

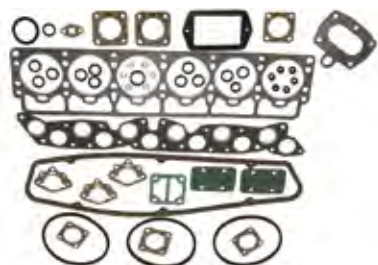
								
ROD BEARINGS		MAIN BEARINGS					CAM BEARINGS	
Part #	Size	Part #	Per Eng.	Size	Part #	Per Eng.	Size	
18-1308	Std.	18-1300	②	Std.	18-1316	②	.010	
18-1309	.010	18-1311	②	Std.	18-1317	②	Std.	
18-1327	Std.	18-1315	②	Std.				
18-1332	.020							
18-1333	.010							
18-1334	Std.							
18-1337	.010							
18-1341	.020							
Rod bearings sold individually, 1 per rod								
BEARING APPLICATION								
	ROD BEARING			MAIN BEARING			CAM BEARING	
Model	Std.	.010	.020	Std.	.010	.020		
VOLVO								
GM								
3.0L/181 CID	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339	
4.3L/V-6	18-1327	18-1337	-	18-1311	-	-	-	
5.0L/305 CID	18-1308	18-1309	18-1341	18-1300	-	-	-	
5.7L/350 CID	18-1308	18-1309	18-1341	18-1300	-	-	-	
7.4L/454 CID	18-1334	18-1333	18-1332	18-1315	-	-	-	
FORD								
5.0L/302 CID	—	-	-	-	-	-	-	
		PKG. OF 8 						
18-0518 VALVE STEM SEAL Replaces: 3854956, 914323, 3853132 For: most inline 4 and 6 cyl. GM (Early) and 305-350 CID GM		18-4024 18-4024-9① VALVE STEM SEAL Replaces: 3853226, 914445 For: Chevy 4.3L/5.0L/5.7L			18-4031 VALVE STEM SEAL Replaces: 1306630 AQ120B, 125A, B, 131A, 140A, 145A, B, 151A, B, MD1B, 2B, 3B, 5A, 2001, 2002, 2003, MD5B, C, 11C, D, 17C, D, 30, 31, 40, 41			
								
One Piece Rear Main Seals		Two Piece Rear Main Seals			Timing Cover Seals			
18-1234 Replaces: 3853528 For: 7.4L, GL, GI, GSI: 8.2L, GL		18-0528 Replaces: 3852805			18-1211			
18-0519 Replaces: 3852657, 912957 4.3L/3.0L/5.0L 5.7L					18-1213 Replaces: 3853341			
					18-1230 Replaces: 3853827			
① Priced per Package				② Complete Engine Set				

	VOLVO SEAL APPLICATION	
Engine Model	2 Piece Rear Main Crankshaft Seal Conv. Rotation (LH)	Timing Cover Seal
GM		
3.0L/181 CID	18-1211 ②	18-1213
4.3L/V-6	18-1211 ②	18-1213
5.0L/305 CID	18-1211 ①	18-1213
5.7L/350 CID	18-1211 ①	18-1213
7.4L/454 CID	③	18-1233
FORD		
5.0L/302 CID	18-0528	18-1230
5.8L/351 CID	—	18-1230

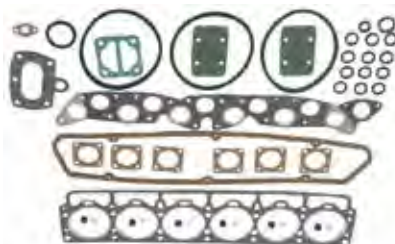
① Large Journal Crankshaft GM Engine ② For one piece seal (LH) models use 18-0519 ③ For one piece seal (LH) models use 18-1234

FOR MODULAR GASKET SETS SEE PAGES 570-577

 18-0252 CONVERSION GASKET SET Replaces: 876314 Fits:D6, D7, MD6A, MD6B, MD7A, MD7B	 18-0489 CONVERSION GASKET SET Replaces: 876384 Fits:D11, MD11C, MD11D	 18-2814 SHORT BLOCK GASKET SET Replaces: 876306 (6 CYL.)												
 18-2699 OUTDRIVE GASKET For: SX and DP-SM Drives thru 2006 — CONTAINS — <table><tr><th>Part #</th><th>Description</th><th>O.E. #</th><th>Qty.</th></tr><tr><td>18-7153</td><td>O-Ring</td><td>911851</td><td>2</td></tr><tr><td>18-2996</td><td>Outdrive Seal</td><td>911823</td><td>1</td></tr></table>	Part #	Description	O.E. #	Qty.	18-7153	O-Ring	911851	2	18-2996	Outdrive Seal	911823	1	 18-2596 HEAD GASKET SET Replaces: 875422 Fits:D1, D2, D1A, MD1A, D2A, MD2, MD2A: NOTE: Model MD2A requires two 18-2596	 18-3870 HEAD GASKET SET Replaces: 876303 Fits:B25, 251A, AQ171A, AQ171C
Part #	Description	O.E. #	Qty.											
18-7153	O-Ring	911851	2											
18-2996	Outdrive Seal	911823	1											
 18-4341 HEAD GASKET SET Replaces: 876380 Fits:D17, MD17C, MD17D	 18-4342 HEAD SET Replaces: 876376 Fits:D11, MD11C, MD11D	 18-2813 HEAD GASKET SET Replaces: 876302 (4 CYL.)												



18-2816
HEAD GASKET SET
Replaces: 876337
(6 CYL.)



18-2817
HEAD GASKET SET
Replaces: 876359
(6 CYL.)



18-2818
OIL PAN GASKET SET
Replaces: 876433
(4 CYL.)



18-2980
HEAD GASKET SET
Replaces: 875401 (Old), 876356
(4 CYL.)



18-2982
HEAD GASKET SET
Replaces: 875569 (Old), 876358
(4 CYL.)



18-2983
SHORT BLOCK GASKET SET
Replaces: 875400 (Old), 876342
(4 CYL.)



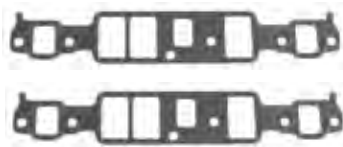
18-2998
HEAD GASKET SET
Replaces: 876300
(4 CYL.)



18-0410
INTAKE MANIFOLD GASKET SET
Replaces: 3853912, 3853913, 3854406
For: Volvo 5.0L FL, FI, 5.8L FL, FI, FSI



18-0868
INTAKE MANIFOLD GASKET SET
Replaces: 3854269



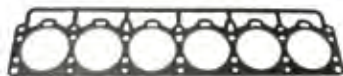
18-1238
INTAKE GASKET SET
Replaces: 3850379, 912979
For: Volvo 4.3GL/GS 1994-96, 4.3Gi 1995-97



18-0498
HEAD GASKET
Replaces: 3580309
Fits: MD2030A, MD2030B



18-2811
HEAD GASKET
Replaces: 461618
(6 CYL.)



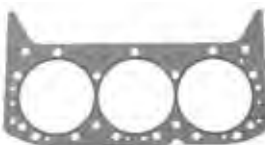
18-2812
HEAD GASKET
Replaces: 430107
(6 CYL.)



18-2946
HEAD GASKET
Replaces: 3853336, 908611
Fits: GM 181 (3.0L) CID Eng.



18-2965
HEAD GASKET
Replaces: 419310, 419763-8
(4 CYL.)

 18-2966 HEAD GASKET Replaces: 462623 (4 CYL.)	 18-2968 HEAD GASKET Replaces: 1378645 (4 CYL.)	 18-2970 HEAD GASKET Replaces: 1378646 (4 CYL.)	
 18-3834 HEAD GASKET Replaces: 833453	 18-3842 HEAD GASKET Replaces: 833274 Fits:D1,D2, MD1A, MD2A	 18-3843 HEAD GASKET Replaces: 859155 Fits:D40, AD40B, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40B, TMD40C	 18-3867 HEAD GASKET Replaces: 859647 Fits:MD22A, MD22L-A, MD22L-B, MD22P-B, TAMD22P-B, TMD22A, TMD22B
 18-3868 HEAD GASKET Replaces: 3583786 Fits:D41, D42, D43, D44, AD41A, AD41B, AD41D, AD41L-A, AD41P-A, AQAD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41LA, KAD42A, KAD42B, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAD44P-B, KAD44P-C, KAMD44P-A, KAMD44P-B, KAMD44P-C		 18-3873 HEAD GASKET Replaces: 3853587 Fits:7.4L GL, GI, GSI, 8.2L GL	 18-3869 HEAD GASKET Replaces: 3584202 Fits:MD2040A, MD2040B
 18-3876 HEAD GASKET Replaces: 841207-4, 856474-2 Fits: GM 305 (5.0L)/350 (5.7L) CID Eng.	 18-3879 HEAD GASKET Replaces: 3854299, 912227, 914930 Fits: GM 262 (4.3L) CID Eng.	 18-3883 HEAD GASKET Replaces: 3853732 Fits: Ford 302 (5.0L) 351 (5.8L) CID Eng.	 18-3887 HEAD GASKET Replaces: 3853511 For: Volvo 7.4L

HEAD GASKET SET/GASKET SET/HEAD GASKET APPLICATION

Model	Head Gasket Set	Gasket Set	Head Gasket	Model	Head Gasket Set	Gasket Set	Head Gasket	Model	Head Gasket Set	Gasket Set	Head Gasket
AQ60	—	18-2983	—	AQ140A	18-2998	18-2818	18-2968	BB115C	—	—	18-2966
AQ90	—	18-2983	—	AQ145A	—	18-2818	18-2970	BB140A	18-2998	18-2818	18-2968
AQ95	—	18-2983	—	AQ145B	18-2813	—	18-2970	BB145A	18-2999	18-2818	—
AQ100	—	18-2983	—	AQ151A,B,C	18-2813	—	18-2970	BB165	—	18-2814	—
AQ105	—	18-2983	—	AQ165	—	18-2814	18-2812	BB170C	18-2817	18-2814	18-2811
AQ110	—	18-2983	—	AQ170A	—	18-2814	18-2812	BB30	—	18-2983	—
AQ115	—	18-2983	—	AQ170B	18-2816	18-2814	18-2812	MB18	—	18-2983	—
AQ115A	18-2980	—	18-2965	AQ170C	18-2817	18-2814	18-2811	MB20	—	18-2983	—
AQ115B,C	—	18-2982	18-2966	AQD2B	18-2985	—	18-3833	MB20A	18-2981	—	—
AQ120A	—	18-2983	—	B20 (0.8MM)	—	—	18-2965	MB20B	18-2980	—	18-2965
AQ120B	18-2998	18-2818	18-2968	B20 (1.2MM)	—	—	18-2966	MB20C	18-2982	—	18-2966
AQ125A	18-2998	18-2818	18-2968	B21	—	—	18-2968	MD11C,D	—	—	18-3834
AQ125B	18-2813	—	18-2970	B23	—	—	18-2970	MD17C,D	—	—	18-3834
AQ130	—	18-2983	—	B30 (0.8MM)	—	—	18-2812	MD1B	—	—	—
AQ130A	18-2980	—	18-2965	B30 (1.2MM)	—	—	18-2811	MD2B	18-2985	—	—
AQ130B	—	—	—	BB30	—	18-2983	—	MD3B	—	—	—
AQ130C	18-2980	—	18-2965	BB100	—	18-2983	—	230A,B	18-2813	—	—
AQ130D	18-2982	—	18-2966	BB115A,B	—	—	—	250A,B	18-2813	—	—
AQ131A,B,C,D	18-2813	—	18-2970								

PKG. OF 2  18-0876 18-0876-9① FUEL PUMP GASKET For GM 4.3L, 5.0L & 5.7L Replaces: 3852113	PKG. OF 2  18-0889 18-0889-9① FUEL PUMP GASKET For GM 4.3L, 5.0L & 5.7L Replaces: 3852095	PKG. OF 2  18-2989 18-2989-9① CARB MOUNTING GASKET Replaces: 824677 AQ115, 125A, B, 130C, D, 131A, 145A, B, 151A, B, 170, 171A	PKG. OF 2  18-0398 18-0398-9① THERMOSTAT GASKET Replaces: 835417
PKG. OF 2  18-2933 18-2933-9① THERMOSTAT GASKET Replaces: 416033, 1317466 Used with most Volvo thermostats (Except AQ175, V-8, MD1A)	PKG. OF 2  18-2858 18-2858-9① THERMOSTAT HOUSING COVER GASKET Replaces: 3852127 For: 3.0L GS, GL, GLM, GLP, GSM, GSP	PKG. OF 2  18-0164 18-0164-9① THERMOSTAT HOUSING GASKET Replaces: 3852096 For: 3.0L GS, GL	PKG. OF 2  18-0929 18-0929-9① THERMOSTAT GASKET For: 3.0L GS, GL
 18-0183 EXHAUST MANIFOLD GASKET Replaces: 3853742, 3852455	 18-0680 EXHAUST MANIFOLD GASKET Replaces: 3853256	 18-0418 EXHAUST MANIFOLD GASKET Replaces: 3852472 For: Volvo 7.4L GL, GI, GSI, 8.2L GL, GI, GSI	PKG. OF 2  18-2909 18-2909-9① EXHAUST MANIFOLD GASKET Replaces: 856116, 3853412 For: Volvo 4.3GL, GS, GI, GXI, OSI
 18-2971 EXHAUST MANIFOLD GASKET Replaces: 856039, 835908 AQ200, 225, 260, 271, 290, 311	 18-2925 EXHAUST MANIFOLD GASKET Replaces: 461092 (Old), 1378913 AQ165, 170B, BB165, 170 6 Cyl.	 18-2922 EXHAUST MANIFOLD GASKET Replaces: 418870 (Old), 1378911 AQ90, 95, 100, 105, 110, 115, 120, 120A, 130, BB30, 100, 115, MB18, 20 4Cyl.	 18-2815 PUSH ROD COVER GASKET Replaces: 3852692 For: 3.0L
 18-1231 INTAKE GASKET Replaces: 3854095 For: Volvo 7.4L GL, GI, GSI, 8.2L GL	PKG. OF 2  18-2995 18-2995-9① HEAT EXCHANGE GASKET Replaces: 856037 AQ120B, 125A, B, 140A, 145A,B	 18-2928 EXHAUST MANIFOLD GASKET Replaces: 824633, 856044 AQ105, 115, 130, BB115, MB20 4 Cyl.	 18-2930 EXHAUST MANIFOLD GASKET Replaces: 1266796 (Old), 1378879 AQ125A, B, 145A, B, 131A, 151A, B, 120B, 140A

SEE PAGES 166-167 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

PKG. OF 2  18-2949 18-2949-9① EXHAUST MANIFOLD GASKET Replaces: 835966, 856034 AQ200, 225, 260, 271, 290, 311 V-8	PKG. OF 4  18-2991 18-2991-9① EXHAUST MANIFOLD GASKET Replaces: 855967, 855383 AQ120B, 125A, B, 131, 140, 145, 151, B21, B23	 18-0311 VALVE COVER GASKET Replaces: 3854942 For: 4.3 Litre 262 CID	 18-0664 VALVE COVER GASKET Replaces: 3852687 For: GM 305/350, 5.0 & 5.7L
 18-0347 VALVE COVER GASKET Replaces: 3852693 For: GM 153 & 181 CID (2.5L & 3.0L)	 18-0352 VALVE COVER GASKET Replaces: 3852818 For: Ford 302/351 CID (5.0L & 5.8L)	 18-2923 VALVE COVER GASKET Replaces: 419678 AQ105, 115, 120, 130, BB115, MB20 4 Cyl.	 18-2924 VALVE COVER GASKET Replaces: 430039 AQ165, 170, BB165, 170 6 Cyl.
 18-2927 VALVE COVER GASKET Replaces: 463999 (Old), 1378909 AQ120B, 125A, 140A, 145A, BB140, 145A 4Cyl.	 18-2972 VALVE COVER GASKET Replaces: 1378870 AQ125B, 145B, 131A, 151A, B	 18-2926 OIL PAN GASKET Replaces: 463587 (Old), 1378864 AQ90, 95, 100, 105, 110, 115, 120, 120B, 125A, B, 130, 131A, 140A, 145A, B, 151A, B, 171A	 18-0307 OIL PAN GASKET Replaces: 861250 Fits: D30, D31, D32, AD300A, AQAD30A, MD30A, TAMD30A, TMD30A, AD31A, AD31B, AD31D, AD31L-A, AD31P-A, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TAMD31L-A, TAM- D31M-A, TAMD31P-A, TMD31A, TMD31B, TMD31D, TMD31L-A, KAD32P-A
 18-0310 OIL PAN GASKET Replaces: 861251 Fits: D40, D41, D42, D43, D44, D300, AD40A, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C, AD41A, AD41B, AD41D, AD41L-A, AD41P-A, AQAD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41L-A, KAD42A, KAD42B, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAD44P-B, KAD44P-C, KAMD44P-C, KAMD44P-B, KAMD44P-C, KAD300, KAMD300A	 18-1237 OIL PAN GASKET Replaces: 3856138	 18-1239 OIL PAN GASKET Replaces: 3853343 For: Volvo 3.0L	 18-0405 OIL PAN GASKET Replaces: 3852655 For: Volvo 4.3L
 18-1232 OIL PAN GASKET Replaces: 3853510 For: Volvo 7.4L GL, GI, GSI, 8.2L GL	 18-0903 WATER PUMP GASKET Replaces: 3853361 454 CID	 18-0327 WATER PUMP GASKET Replaces: 3853342 4 & 6 Cyl.	PKG. OF 2  18-0891 18-0891-9① WATER PUMP MOUNTING GASKET Replaces: 3852477 For: GM 4.3L, 5.0L & 5.8L

① Priced per Package

PKG. OF 2  18-0893 18-0893-9① WATER PUMP BACK-IN PLATE GASKET Replaces: 3850595 GM 4.3L, 5.0L & 5.7L	 18-0147 WATER PUMP GASKET For Ford V-8 Replaces: 3852824	PKG. OF 2  18-2979 18-2979-9① WATER PUMP GASKET Replaces: 1378906 AQ120B, 125A, 140A, 145A	
 18-0468 TIMING COVER GASKET Replaces: 3852654, 3853512 GM 4.3L, 5.0L & 5.7L	PKG. OF 2  18-0887 18-0887-9① TIMING COVER GASKET Replaces: 3852691 4 & 6 Cyl.	 18-25250 SEALING RING Replaces: 3863085 Fits: Volvo SX-A/DPS-A (2007 & Up)	 18-25251 SEALING RING Replaces: 853868 Fits: Volvo SX Thru 2006
PKG. OF 2  18-2519 18-2519-9① SEAL RING Replaces: 831622 For cooling water pipe 120B, 125A, B, 131A, 140A, 145A, B, 151A, B, 171A	PKG. OF 5  18-2525 18-2525-9① SEAL RING Replaces: 430018 Circulation pump to cylinder head AQ165A, 170A, B, C	PKG. OF 5  18-2526 18-2526-9① SEAL RING Replaces: 430172 Circulation pump to cylinder head AQ165A, 170A, B, C	PKG. OF 5  18-2527 18-2527-9① SEAL RING Replaces: 831617 For cooling water pipe AQ165A, 170A, B, C, MD21A (S/N MD-103387 & UP), MD21B
PKG. OF 5  18-2528 18-2528-9① SUPPORT RING Replaces: 831891 AQ120B, 125A, B, 140A, 145A, B	PKG. OF 5  18-2529 18-2529-9① SEAL RING Replaces: 831892 AQ120B, 125A, B, 140A, 145A, B	 18-4259 WASHER Replaces: 804261	PKG. OF 5  18-2530 18-2530-9① SEAL RING Replaces: 1336255, 3547991 Circulation pump to cylinder head AQ120B, 125A, B, 131A, 140A, 145A, B, 151A, B, 171A
PKG. OF 2  18-2934 18-2934-9① RUBBER SEAL Replaces: 829714 AQ90, 95, 100, 105, 110, 115, 120, 130, MD5A, B, C, 7A, B, 11D, MD2001, 2002, 2003T	PKG. OF 2  18-2935 18-2935-9① RUBBER SEAL Replaces: 418411 AQ90, 95, 100, 105, 110, 115, 120, 130, MB18, 20, BB30, 100, MD11C, D, 17C, D, MD2001, 2002, 2003, 2003T	PKG. OF 2  18-2936 18-2936-9① RUBBER SEAL Replaces: 418445 AQ90, 95, 100, 105, 110, 115, 120, 130, MB18, 20, BB30, 100, MD11C, D, 17C, D, 2001, 2002, 2003, 2003T	PKG. OF 2  18-2937 18-2937-9① RUBBER SEAL Replaces: 418412 AQ90, 95, 100, 110, 120B, 125A, B, 131A, 140A, 145A, B, 151A, B, 165A, 170, 171A, MD21A, B

① Priced per Package

PKG. OF 5  18-2994 18-2994-9^① RUBBER SEAL Replaces: 430020 AQ120B, 125A, B, 131A, 140A, 145A, B, 151A, B, 171A	PKG. OF 5  18-2996 18-2996-9^① OUTDRIVE SEAL Replaces: 3852560 3.0L GL, GS, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI	PKG. OF 2  18-0322 18-0322-9^① REAR SEAL GASKET Replaces: 3852656 GM 5.0L & 5.7L	PKG. OF 2  18-2929 18-2929-9^① COVER PLATE GASKET Replaces: 856028 AQ105, 115, 130, BB115, MB20
PKG. OF 2  18-2939 18-2939-9^① RUBBER SEAL Replaces: 814356 AQ200, 250, 270, 275, 280, 290	PKG. OF 2  18-0874 18-0874-9^① DISTRIBUTOR GASKET For GM V6 & V8 Replaces: 3852109	PKG. OF 2  18-4431 18-4431-9^① EXHAUST ELBOW GASKET Replaces: 3850496 Late Model Volvo Applications	
PKG. OF 2  18-2990 18-2990-9^① UPPER GEAR HOUSING GASKET Replaces: 832669 AQ270, 275, 280, 290	PKG. OF 2  18-2199 SHORT YOKE SPACER Replaces: 832675 AQ270, 275, 280, 290	PKG. OF 2  18-2945 18-29451-9^① (PKG. OF 50) DRAIN SCREW GASKET For: use with 18-2944 drain screw	
PKG. OF 2  18-2432 POWER TRIM HOSE Replaces: 873228 For: DP, DPX	PKG. OF 2  18-2433 POWER TRIM HOSE Replaces: 873229 For: DP, DPX	PKG. OF 2  18-21751 ENGINE COUPLER Replaces: 3853962-3 Fits: 2.5L (1986), 3.0L (1986-90), 4.3L, 5.0L, 5.7L (1986) KW & KWB suffix only, 7.4L (1990-98), 8.2L (1992-93, 1998)	
PKG. OF 2  18-21752-1 ENGINE COUPLER Replaces: 3858437-1 Fits: 4.3L (1986-Current), 5.0L (1986-88, 1998-Current), 5.7 (1986-92, 1994, 1996-Current)	PKG. OF 2  18-21753 ENGINE COUPLER Replaces: 985727, 3853862-5 Fits: Ford Engines 5.0L & 5.8L (1989-96)	PKG. OF 2  18-2194 TRIM FIN Replaces: 851452, 854040	

① Priced per Package

① Priced per Package



18-6456
IDLER PULLEY
Replaces: 855507
Fits: 251A, AQ171A, AQ171C



18-9096
TRAILERING CLIP
Volvo 3847547
Fits: Volvo SX-A, DPS-A (2007-Up)



18-9098
TRAILERING CLIPS
Replaces: 174448
Set of 2
For all SX Models thru 2006



18-2772-1
TRANSOM
SEAL KIT

For: SX Drives

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2100	Gimbal Bearing	3853807	1
18-2765	Bellows	3854127	1
18-1074	Bellows	3850426-2	1
18-2996	Seal	3852560, 911823	1
18-7315	Hose Clamp	853012-3	1



STAINLESS STEEL CLAMPS

Part #	Sizes	O.E. #
18-7300 ① ②	50MM	—
18-7306 ① ②	38MM	853548
18-7314	—	3852604
18-7315	112MM	853012



18-2744
DRIVE BELLOWS KIT
Replaces: 875826, 876294
(with ridge)
AQ200, 250, 270, 270T, 275, 280, 280T,
PT, 290 DP UNIT: 280, 290



18-2755
DRIVE BELLOWS KIT
Replaces: 875827
SAIL DRIVE: 100S, AQ DRIVE: 100, 100B



18-2757
EXHAUST
BELLOWS KIT
with flapper valve
Replaces: 875828, 876633
AQ175, 280, 280DP, T, PT, AQD40,
AQAD40, V-8



18-2758
EXHAUST
BELLOWS KIT
Replaces: 875848, 876631
AQ200, 250, 270, 275, 280, 280DP,
290, 290DP



18-1074
EXHAUST BELLOWS
Replaces: 3850426
For: SX Drives includes 302, 432,
434, 502, 572, 584, 744 (1994-98)
Uses 18-7314 Clamp



18-2765
U-JOINT BELLOWS
Replaces: 3854127
For: DP-S, SX



18-2766
EXHAUST HOSE
Replaces: 834751
(I.D. 95MM, LENGTH 160 MM)
V-8

① This product is priced per piece. To order priced per package, please add -9 to the part number.

② Priced per Package



**18-6523
SPRING SET**

For reverse tilt lock: Fits: AQ250, 270, 275, 275A, 280, 280DP, 280L, 285A, 290, 290A, 290DP, SP-A, SP-A/MT, SP-A1, SP-A2, DP-A, DP-A1, DP-A2, DP-B, DP-B1



**18-0184
RUBBER RING**

Replaces: 804190
For clamp ring: Fits: 230A/SP-A/MT, 250A/SP-A/MT, 500A, 501A, 571A, 740A, AQ100, AQ105, AQ110, AQ115A, AQ110B, AQ120A, AQ120B, AQ125A/B, AQ130A/B, AQ131A/D, AQ175A, AQ190A, AQ200A/C/D/F, AQ210A, AQ211A, AQ225A/B/C/D/E/F, AQ231A/B, AQ240A, AQ255A/B, AQ260A/B, AQ271A/B/C/D, AQ280A, AQ290A, AQ311A/B, AQ60F, AQ80, AQ90, AQ95, AQD19, AQD29/A, AQD32A



**18-8368
RUBBER RING**

Replaces: 813967
For clamp ring: 230A/SP-A/SP, A1, 230B, 250A/B, 251A, 430A/B, 431A/B, 432A, 434A, 500B, 501B, 570A, 572A, 740B, AD31A/B/D/XD, AD40B, AD41A/B/D, AQ100, AQ105, AQ110, AQ115A/B, AQ130A/B, AQ131B/C, AQ140A, AQ145A/B, AQ151A/B/C, AQ171A/C, AQ205A, AQ60F, AQ90, AQ95, AQAD30A, AQAD31A, AQAD40A/B, AQAD41A, AQD19, AQD21A/B, AQD40A, D41A/B/D, KAD32, KAD42A/B/P, KAD43P, KAD44P, KAMD42A, TAMD41A



HEAVY DUTY U-JOINTS

Part #	O.E. #	Application
18-2104	897707,	AQ200,250,270,
	853255	280,290 (Rockwell)
18-2174	3850812	3.0L GS, GL, 4.3L GL, GS, GI, 5.0L GL, GI, 5.7L GL, GI, 5.8L FL, FI, FSI



**18-2100
LINK BELT
GIMBAL BEARING**

Replaces: 3853807
Fits: OMC/Volvo- 3.0L, 4.3L, 5.0L, 5.7L, 7.4L (1994-1998), 5.8L (1994-1996), 8.2L(1998)



**18-2337
YOKE**

Replaces: 3850814
Fits: 3.0L GS, GL, 4.3L GS, GL, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI



**18-2146
UNIVERSAL U-JOINT ASSEMBLY**

Replaces: 3850815



**18-2339
U-JOINT ASSEMBLY**

Replaces: 3852384



**18-2128
CENTER SOCKET**

Replaces: 3850813, 912213

Drive Model	U-joint Assy. #	O.E. U-joint Assy. #	Long Yoke #	O.E. Long Yoke #	Short Yoke #	O.E.Short Yoke #	Double Yoke #	O.E. Double Yoke #
SX, DP-SM	18-2339	3852384	18-2146	3850815	18-2337	3850814	18-2128	3850813



**18-4204
PLASTIC BUSHING**

Replaces: 826341, 876278
AQ200, 250, 270, 275, 280, 280DP,290DP,
NOT FOR 270T, 280T, AND 290



**18-2366
LOWER
GEARCASE SEAL**

Replaces: 876279
290, 290A, 290DP, SP-A, SP-A1 & SP-A2



**18-4205
PLASTIC BUSHING**

Replaces: 832820
A270T, 280T



**18-4206
STERNDRIVE COVER**

Replaces: 832570
AQ200, 250, 270, 275, 280, 290



**FISH LINE
PROTECTOR SPACER**

Part #	O.E. #	Application
18-4208	839423	AQ280, 290
18-4209	839534	AQ250, 270, 275
18-4234	832965	AQ110S, 200



**18-4210
PROP CONE**

Replaces: 850785, 854045
AQ200, 250, 270, 270T, 275, 280, 280T, 280PT, 290



**18-4211
PLASTIC WASHER**

Replaces: 850888



**18-3730
LOCK NUT**

Replaces: 3852648-9
For: SX Drives

															
18-4212 PROP CONE SCREW Replaces: 850889 (5/16" — 18)	18-4213 SPACER Replaces: 851261, 854047 AQ275, 280, 290	18-4214 LOCKING WASHER Replaces: 897367 AQ Drive Units: 200, 250, 270, 270T (TID UTF) 275, 280, 280T, 280PT (TID UTF)	18-4215 COVER SCREW Replaces: 941816 (1/4" — 20)												
		 ②18-3733D Display Package													
18-2153 SETTING PIVOT PIN Replaces: 814301 AQ200, 250, 270, 275, 280	18-4254 PRESSURE PLATE Replaces: 814219	18-3733 PROP NUT KIT For: SX Cobra — Contains — <table><tr><th>Part #</th><th>Description</th><th>Qty.</th></tr><tr><td>18-4194</td><td>Spacer</td><td>1</td></tr><tr><td>18-3708-1</td><td>Nut & Keeper</td><td>1</td></tr><tr><td>18-3741</td><td>Cotter Pin</td><td>1</td></tr></table>		Part #	Description	Qty.	18-4194	Spacer	1	18-3708-1	Nut & Keeper	1	18-3741	Cotter Pin	1
Part #	Description	Qty.													
18-4194	Spacer	1													
18-3708-1	Nut & Keeper	1													
18-3741	Cotter Pin	1													
															
18-4194 PROP SPACER Replaces: 3852350 For: Lower gearcase models SX-M (1994)	18-3708-1 PROP NUT & KEEPER Replaces: 3850984	18-3744 18-3744-9① COTTER PIN Replaces: 3852255 For: XDP, MDSSL, MD22P, TMD22, TMD22P, TAMD22P, PJX, SX, DPS, DP, 3.0L GS, GL, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI	18-3745 18-3745-9① COTTER PIN Replaces: 17253-6												
															
18-4238 18-4238-9① LOCK CATCH SCREW For Stern Drive Cover 18-4206 Replaces: 943218 AQ200, 250, 270, 275, 280, 290	18-4239 LOCK CATCH For Stern Drive Cover 18-4206 Replaces: 897873 AQ200, 250, 270, 275, 280, 290	18-4241 18-4241-9① ROLL PIN Replaces: 951924 AQ200, 250, 270, 275, 280, 290	18-1501 DETENT BALL Replaces: 3852023 For: 3.0L GS, GL, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI												
															
18-3722 18-3722-9① STAINLESS STEEL LOCKNUT Replaces: 3852005 For: PJX, SX, DPS, DP, DPX, 3.0L GL, GS, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI, 7.4L GL, GI, GSI, 8.2L GL	18-0549 PLUG OFF CAP Replaces: 3852476 For: 4.3L GL, GS, GI, GSI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI, 7.4L GL, GI, GSI, 8.3L GI, GSI, GXI, 8.2L GL, GSI	18-2138 PIVOT PIN BEARING Replaces: 3852544 For: 3.0L GS, GL, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI													

① Priced per Package

② Items ending in "D" are Display Packaged - Regular number is Non-Display

Zinc is for saltwater only applications.
 Magnesium is for fresh water only applications.
 Aluminum is for brackish water, or if boat is used in both fresh and salt environments.



③ **18-6123Z**
ANODE
 Replaces: 873395
 Transom Shield



③ **18-6124Z**
ANODE
 Replaces: 872793
 DPS Steering Arm



① **18-6125A**
 ② **18-6125M**
 ③ **18-6125Z**
TRANSOM PLATE
 Replaces:
 3586461 (Alumuminum)
 3855610 (Magnesium)
 3854130 (Zinc)



① **18-6126A**
 ② **18-6126M**
 ③ **18-6126Z**
TRANSOM ANODE
 (with bolt)
 Replaces:
 3888816 (Alumuminum)
 3888818 (Magnesium)
 3888817 (Zinc)
 SX-A, DPS-A, DPS-A Oxi



① **18-6127A**
 ② **18-6127M**
 ③ **18-6127Z**
TRANSOM ANODE
 (with bolt)
 Replaces:
 3888813 (Alumuminum)
 3888815 (Magnesium)
 3888814 (Zinc)
 SX-A, DPS-A, DPS-A Oxi



③ **18-6000**
 ① **18-6000A**
 ② **18-6104**
ANODE
 Replaces: 832598,
 873179
 For 200, 250, 250C, 250D, 270,
 270B, 270C, 270D, 275, 280,
 280C, 280D, 280DP, 280L, 280PT



③ **18-6001**
ANODE
 Replaces: 838929
 AQ200 (For shield), MD19, 21,
 27, 29, 32, 2003, AQ30, 31, 40, 41
 For Fresh Water Cooler



③ **18-6004**
 ① **18-6004A**
 ② **18-6105**
ANODE
 Replaces: 852835,
 873178
 For 290, 290A, 290ADP, 290B



③ **18-6005**
ANODE
 Replaces: 875805
 AQ250, 270, 270T, 275



③ **18-6009**
 ① **18-6009A**
ANODE
 Replaces: 875815



③ **18-6028**
 ① **18-6028A**
 ② **18-6102**
ANODE
 Replaces: 3855411, 984513
 (18-6028), 3863193 (18-6028A),
 3854412 (18-6102)
 For use on Gearcases: 2.3L (1987-90), 2.6L/
 3.5L/4.6L (1989), 3.0L/4.3L/5.0L/5.8L (1987-
 93), 5.7L (1987-92), 7.4L (1987-88)



③ **18-6010**
 ① **18-6010A**
 ② **18-6106**
ANODE
 Replaces: 875821
 280DP, 290DP



NEW

**18-6130
ANODE**Replaces: Volvo
Fits: Volvo IPS Drives

NEW

**18-6131
ANODE**Replaces: Volvo
Fits: Volvo IPS Drives

NEW

**18-6128A
ANODE KIT**Replaces: Volvo
Fits: Volvo SX-A & DPS Drives

NEW

**18-6128M
ANODE KIT**Replaces: Volvo
Fits: Volvo SX-A & DPS Drives

NEW

**18-6128Z
ANODE KIT**Replaces: Volvo
Fits: Volvo SX-A & DPS Drives

NEW

**18-6129A
ANODE KIT**Replaces: Volvo
Fits: Volvo DPH Drives

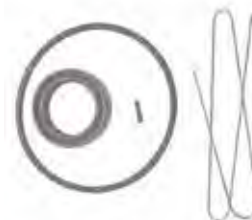
NEW

**18-6129M
ANODE KIT**Replaces: Volvo
Fits: Volvo DPH Drives

NEW

**18-6129Z
ANODE KIT**Replaces: Volvo
Fits: Volvo DPH Drives

NEW

**18-1076
BELLOWS**Replaces: Volvo 3888916
Fits: Volvo SX-A & DPS-A Drives**③ 18-6021
ANODE PLUG**Replaces: 838928
AQ30, 31, 40, 41, MD10, 21,
27, 29, 32, 2003**18-2598
GEAR HOUSING SEAL KIT**Replaces: 3855275
Fits: Volvo SX Thru 2006**18-2586
UPPER UNIT SEAL KIT**Replaces: 3850594
Fits: Volvo SX Thru 2006**18-2726
UPPER UNIT SEAL KIT**Replaces: 3888917
Fits: Volvo SX-A/DPS-A (2007 & Up)**18-3893
GEAR SHIFT
MECHANISM GASKET SET**Fits: 275A, 280, 280DP, 280T, 285A, 290, 290A, 290DP, SP-A, SP-A/MT,
SP-A1, SP-A2, SP-C, SP-C1, DP-A, DP-A1, DP-A2, DP-B, DP-B1, DP-C,
DP-C1, DP-D, DP-D1, DP-E, DP-G, DPX-S, XDP-B

① Aluminum

② Magnesium

③ Zinc

**18-2597****UPPER GEAR
UNIT SEAL KIT**

For intermediate housing: Fits: 200, 250, 270, 270T, 275, 275A, 280, 280DP, 280T, 285A, 290, 290A, 290DP, SP-A, SP-A/MT, SP-A1, SP-A2, SP-C, SP-C1, DP-A, CP-A1, DP-B, DP-B1, DP-C, DP-C1, DP-D, DP-D1, DP-E, DP-G, DPX, DPX-S, DPX-S1

**18-3888****LOWER GEAR
UNIT SEAL KIT**

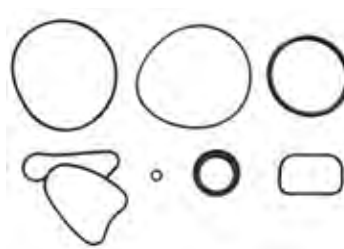
For intermediate housing: Fits: 200, 250, 270, 270T, 275, 275A, 280, 280DP, 280T, 285A, 290, 290A, 290DP, SP-A, SP-A/MT, SP-A1, SP-A2, SP-C, SP-C1, DP-A, CP-A1, DP-B, DP-B1, DP-C, DP-C1, DP-D

**18-8357****COMPLETE
GEARCASE SEAL KIT**

Replaces: 875741
For: 280DP/290DP

**18-8361****UPPER SEAL KIT**

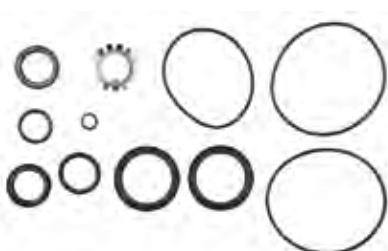
Replaces: 576266-8
For: AQ200-AQ290

**18-2583****LOWER UNIT SEAL KIT**

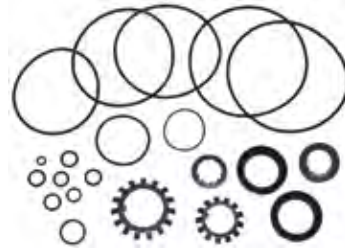
Replace: 3888821
Fits: SX-A Drives (2007 and UP)

**18-2584****LOWER UNIT SEAL KIT**

Replaces: 3888822
Fits: DPS-A Drives (2007 and UP)

**18-8358****LOWER UNIT SEAL KIT**

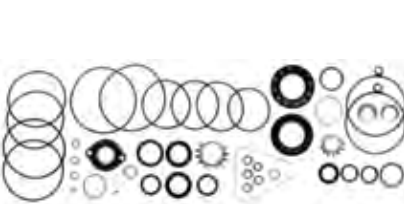
Replaces: 876267
For: 280DP/290DP

**18-8359****LOWER GEARCASE
SEAL KIT**

Replaces: 876268
For: AQ200-AQ290

**18-2791****LOWER UNIT SEAL KIT**

Replaces: 3850597

**18-2625****STERNDRIVE GASKET KIT**

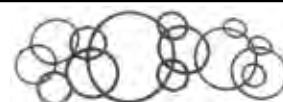
Replaces: 875192
AQ200, 250, 270, 275, 280, 290

**18-32882****WATER TUBE SEAL**

Replaces: 3852315

**OIL SEALS**

Part #	O.E. #	Dimensions (mm)		
		I.D.	O.D.	Width
18-0558	851407	44	58.33	7
18-2039	804695	13	25.4	6
18-2040	853670	45	75	8
18-2041	897426	33	45.25	7
18-2043	958838	25	35	7
18-2044	833996	12	24	7
18-2045	827247	16	28	7
18-2046	946242	35	55	10
18-2047	958860	35	62	7
18-2057	181620	34	42	4

O-RINGS

Part #	Pkg.	Dimensions (mm)			Part #	Pkg.	Dimensions (mm)		
		O.E. #	I.D.	Width			O.E. #	I.D.	Width
18-7122		925095	—	—	18-7182	① 5	925092	55	3
18-7154		949656	—	—	18-7183	① 5	925093	69.5	3
18-7102	① 5	3852073	.430	.065	18-7184	① 5	925256	79	3
18-7116		3852045	.360	.10	18-7186	① 5	925259	102	3
18-7135		3852089	.750	.135	18-7187	① 5	925261	106	3
18-7141	① 5	3852165	.180	.065	18-7188	① 5	955983	9.1	1.6
18-7143	① 5	3852169	1.310	.100	18-7190	① 5	925065	34	3
18-7149	① 5	955989	15	1.5	18-7192	① 5	955995	25.1	1.6
18-7162	① 5	3852044	2.025	.135	18-7193	① 5	955974	10.3	2.4
18-7168	① 5	3852033	.370	.065	18-7194	① 5	956000	37.1	1.6
18-7178	① 5	125017	23.5	3.5	18-7406	① 5	3852523	.250	.065
18-7180	① 5	925055	11.3	2.4	18-7407	① 5	3852531	4.125	
18-7181	① 5	925091	50.5	3					

① This product is priced per piece. To order priced per package, please add -9 to the part number.